

C1616W-W2H-Q160

1.6x1.6mm, White LED

Mini Series High Power LEDs



Technical Data Sheet

Features:

- No gold threads, Extrusion resistance
- High heat dissipation efficiency
- Small & compact package and with high efficiency
- Low voltage DC operated
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- The product itself will remain within RoHS compliant Version.

Descriptions:

- Mini Series High Brightness Power LED Light Source is a high performance energy efficient device which can handle high thermal and high driving current.
- Small & compact package design is suitable for a wide variety of applications especially where height is a constraint.
- The package is compatible with reflow soldering. This will give more freedom and flexibility to the light source designer.

Applications:

- Sign backlight
- Safety, exit and emergency sign lightings
- Commercial lighting
- Portable lightings, bicycle head lamp, torch lights.
- Decorative lighting
- Architectural lighting
- Tunnel lighting

Part No.	Emitting Color
C1616W-W2H-Q160	White

Spec No.: C1616

Issue No.: G-Rev-4

LuckyLight Electronics Co., Ltd

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Date: 22-Mar-2017

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Page: 1 / 10

C1616W-W2H-Q160

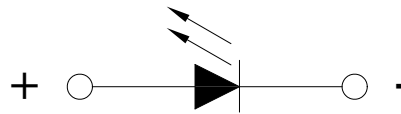
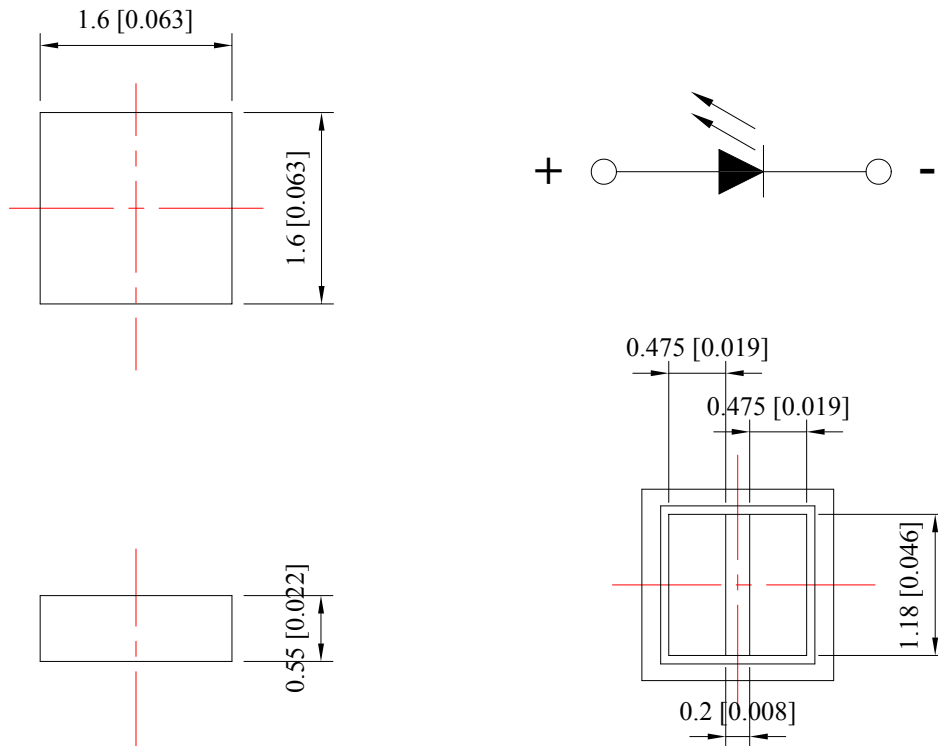
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Technical Data Sheet

Package Dimension:



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.

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Technical Data Sheet

Absolute Maximum Ratings at Ta=25°C.

Parameters	Symbol	Max	Unit
Power Dissipation	Pd	3.0	W
Peak Forward Current ^(a)	IFP	1200	mA
DC Forward Current ^(b)	IF	700	mA
Reverse Voltage	VR	5	V
LED Junction Temperature	Tj	120	°C
Operating Temperature Range	Topr	-20°C to +65°C	
Storage Temperature Range	Tstg	0°C to +40°C	
Soldering Temperature	Tsld	260°C for 5 Seconds	

Notes:

a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Flux ^(a)	Φv	100	125	---	lm	IF=350mA
		160	220	---	lm	IF=700mA
Viewing Angle ^(b)	2θ1/2	---	120	---	Deg	IF=700mA
Chromaticity Coordinates ^(c)	x	---	0.31	---		IF=700mA
	y	---	0.33	---		
Color Temperature	CCT	5000	6500	---	K	IF=700mA
Forward Voltage	VF	2.80	3.20	---	V	IF=700mA
Reverse Current	IR	---	---	10	μA	VR=5V

Notes:

a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

b. 2θ1/2 is the o -axis angle where the luminous intensity is 1/2 the peak intensity

c. The dominant wavelength (λd) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

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Page: 3 / 10

C1616W-W2H-Q160

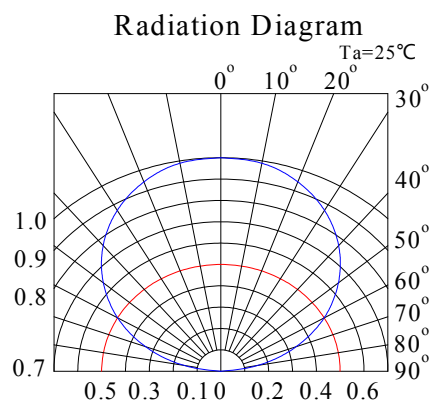
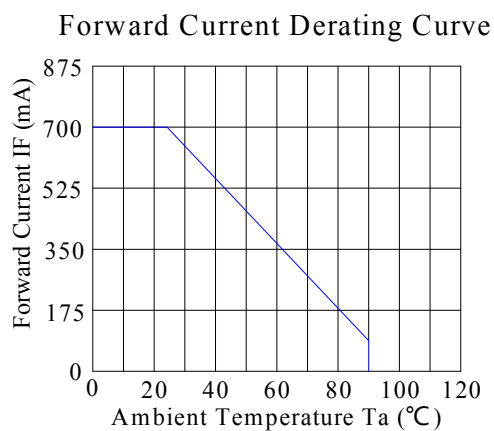
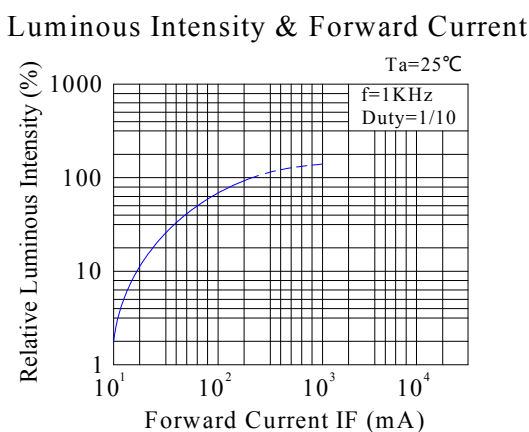
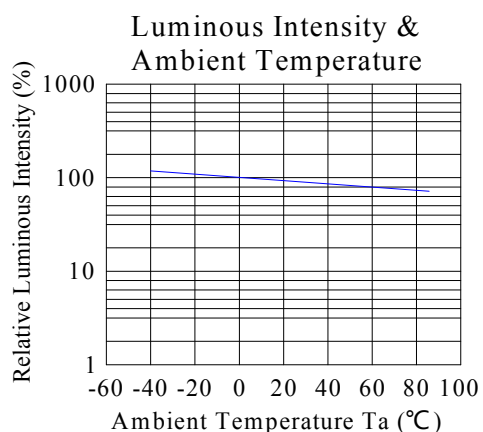
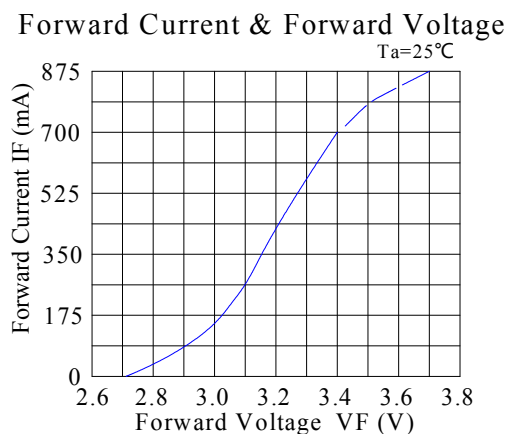
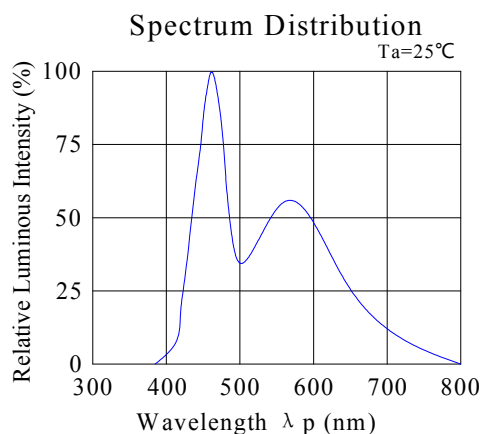
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Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



C1616W-W2H-Q160

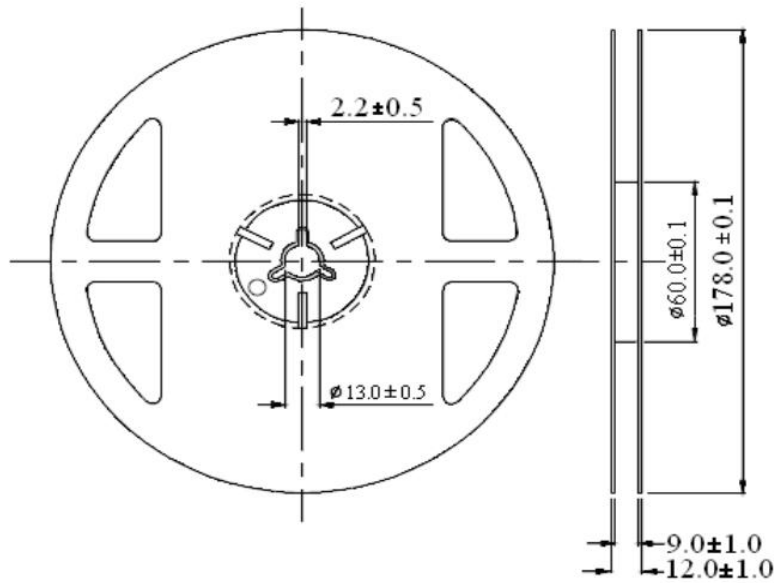
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Technical Data Sheet

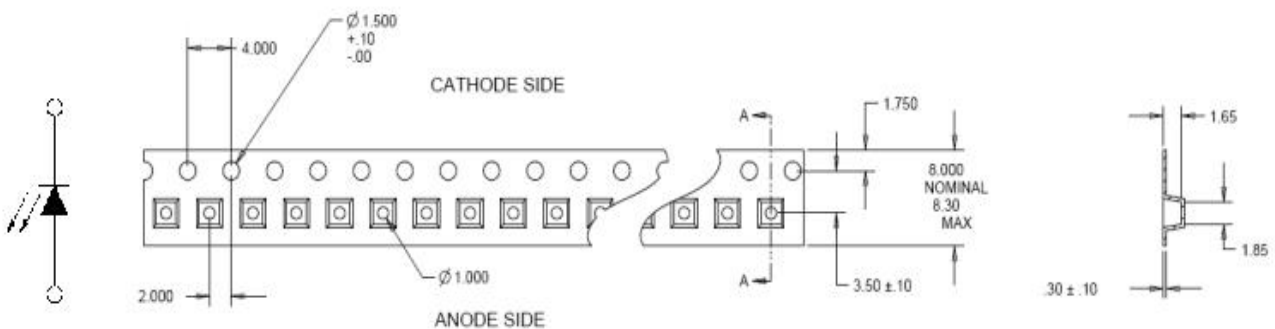
Reel Dimensions:



Unit: mm
Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 4000 pcs per reel.



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Page: 5 / 10

C1616W-W2H-Q160

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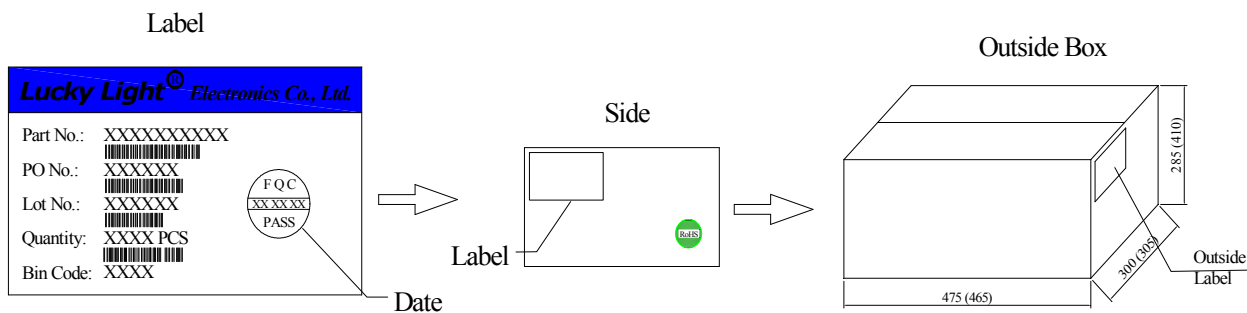
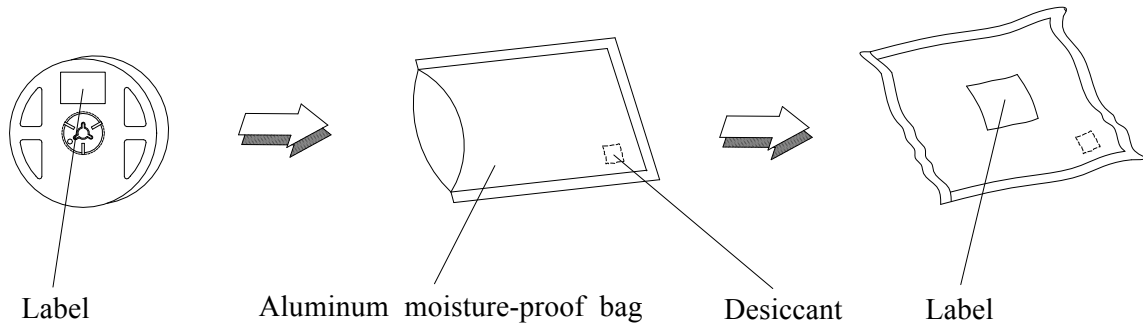
Mini Series High Power LEDs



Technical Data Sheet

Packing & Label Specifications:

Moisture Resistant Packaging:



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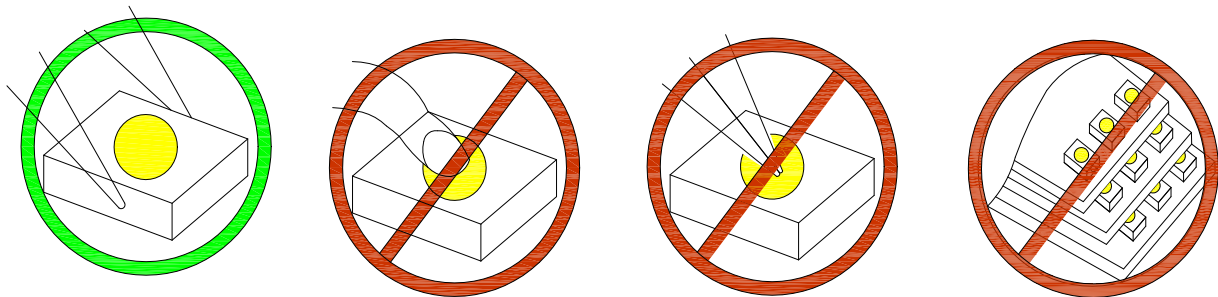


Technical Data Sheet

CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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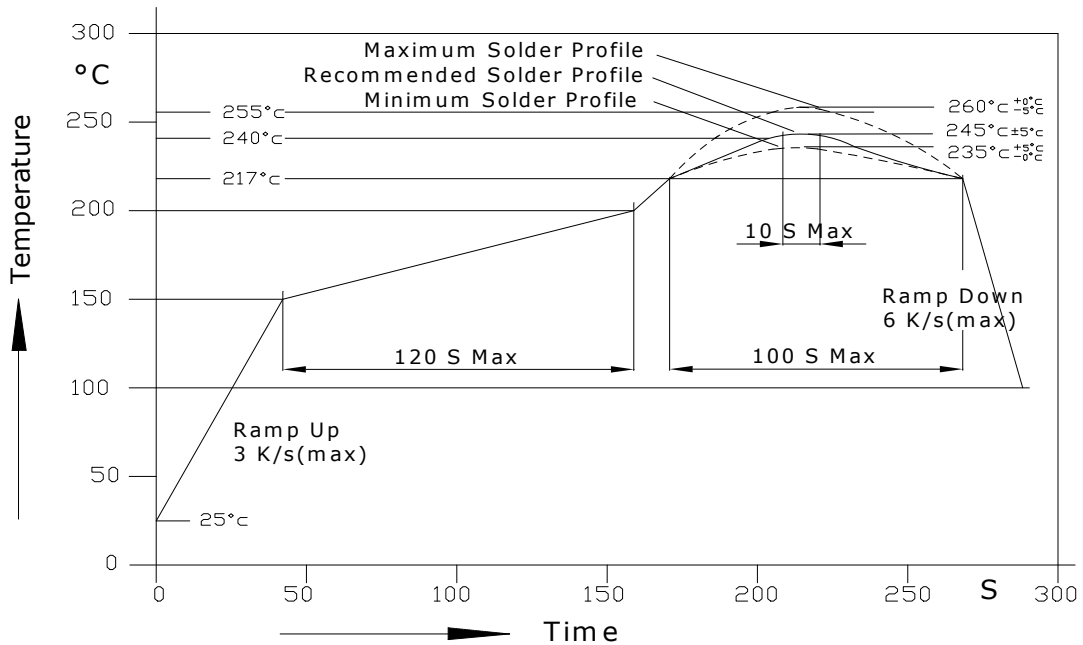
Mini Series High Power LEDs



Technical Data Sheet

3. Soldering Condition

3.1. Pb-free solder temperature profile



3.2. Reflow soldering should not be done more than two times.

3.3. When soldering, do not put stress on the LEDs during heating.

3.4. After soldering, do not warp the circuit board.

3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron	
Pre-heat	150~200°C	Temperature	300°C Max.
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.
Peak temperature	260°C Max.		(one time only)
Soldering time	10 sec. Max.(Max. two times)		

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and

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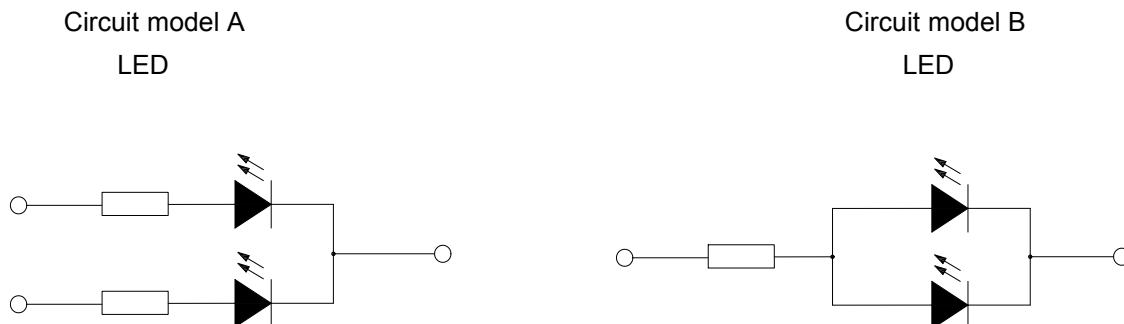
Technical Data Sheet

circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- Recommended circuit.
- The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

5. ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "lightup" and V_f of the suspect LEDs at low currents. The V_f of "good" LEDs should be $>2.0V@0.1mA$ for InGaN product and $>1.4V@0.1mA$ for AlInGaP product.

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