

C3535RGBWC-001

3.5*3.5mm, 1W Multi Color LEDs

3535 Surface Mount LEDs Light Source

Technical Data Sheet

Features:

- Small SMT ceramic package with high efficiency.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Wide viewing angle.
- Suitable for automatic placement equipment.
- Available on tape and reel (12mm Tape).
- The product itself will remain within RoHS compliant Version

Descriptions:

- The C3535 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- business lighting
- Stage atmosphere light
- Decorative lighting
- Garden lighting

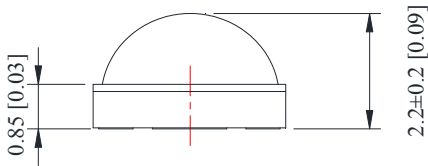
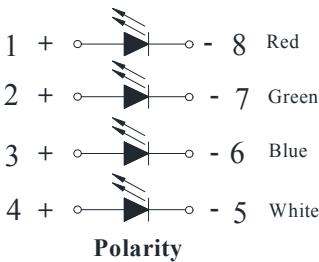
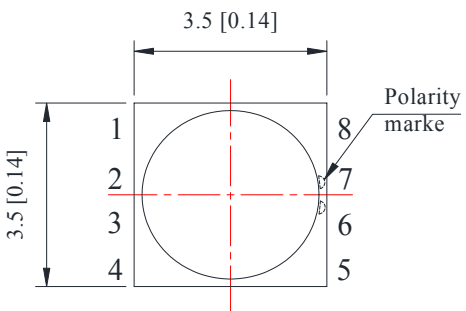
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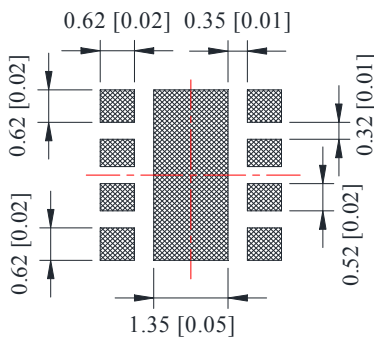
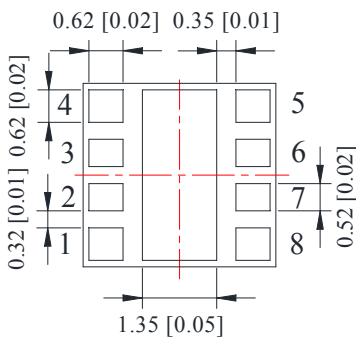
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Part No.	Emitting Color
C3535RGBWC-001	Multi Color

Package Dimension:



Recommended Soldering Pad Dimensions



- Notes:
1. All dimensions are in millimeters (inches).
 2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25°C

Parameters	Symbol	MAX	Unit
Power Dissipation	Hyper Red	910	mW
	Pure Green	1260	
	Blue	1260	
	White	1260	
Peak Forward Current ^(a)	Hyper Red	500	mA
	Pure Green	500	
	Blue	500	
	White	500	
Continuous Forward Current	Hyper Red	350	mA
	Pure Green	350	
	Blue	350	
	White	350	
Reverse Voltage	VR	5	V
Operating Temperature Range	Topr	-40°C to +85°C	
Storage Temperature Range	Tstg	-40°C to +85°C	

Notes:

a. Duty Factor = 10%, Frequency = 1 kHz

Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Emitting Color	Min.	Typ.	Max.	Unit	Test Condition
Luminous Flux ^(a)	Φv	Hyper Red	35	45	---	Lm	IF=350mA
		Pure Green	70	90	---		
		Blue	20	25	---		
		White	85	110	---		

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Viewing Angle	2θ1/2	Hyper Red	---	120	---	Deg	IF=350mA
		Pure Green	---	120	---		
		Blue	---	120	---		
		White	---	120	---		
Peak Emission Wavelength	λp	Hyper Red	---	632	---	nm	IF=350mA
		Pure Green	---	520	---		
		Blue	---	468	---		
Dominant Wavelength ^(b)	λd	Hyper Red	---	624	---	nm	IF=350mA
		Pure Green	---	525	---		
		Blue	---	470	---		
Color Temperature ^(b)	CCT	White	---	6500k	---	K	
Spectral Line Half-Width	Δλ	Hyper Red	---	20	---	nm	IF=350mA
		Pure Green	---	35	---		
		Blue	---	25	---		
Forward Voltage ^(c)	VF	Hyper Red	1.80	2.10	2.60	V	IF=350mA
		Pure Green	2.80	3.20	3.60		
		Blue	2.80	3.20	3.60		
		White	2.80	3.20	3.60		
Reverse Current	IR	Hyper Red			50	μA	VR=5V
		Pure Green			50		
		Blue	---	---	50		
		White			50		

Notes:

- Luminous flux measurement tolerance: ±10%.
- Color coordinates measurement tolerance: ±0.015 Wavelength measurement tolerance: ±1nm
- Forward voltage measurement tolerance: ±0.1V

Spec No.: C3535

Issue No.: G-Rev-5

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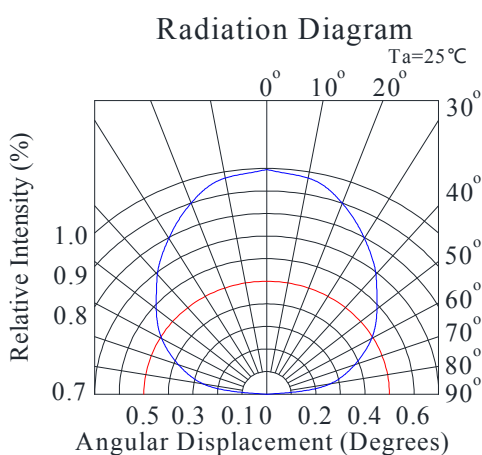
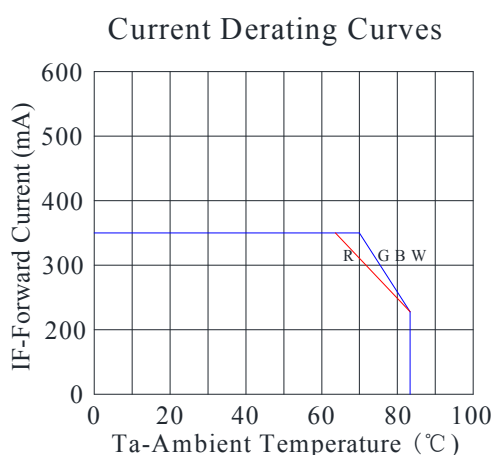
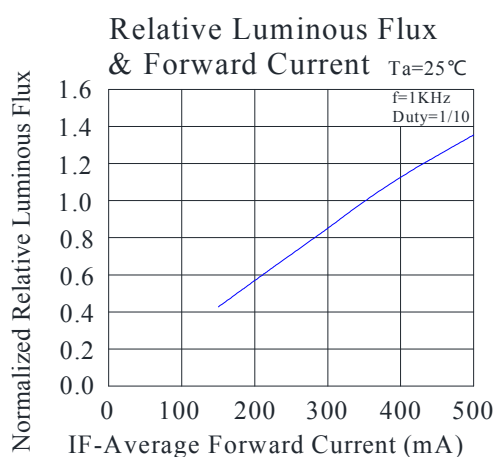
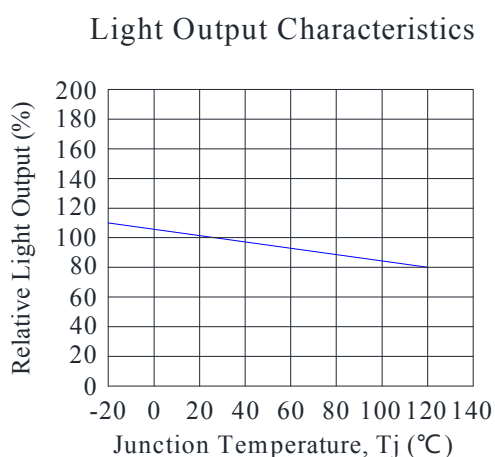
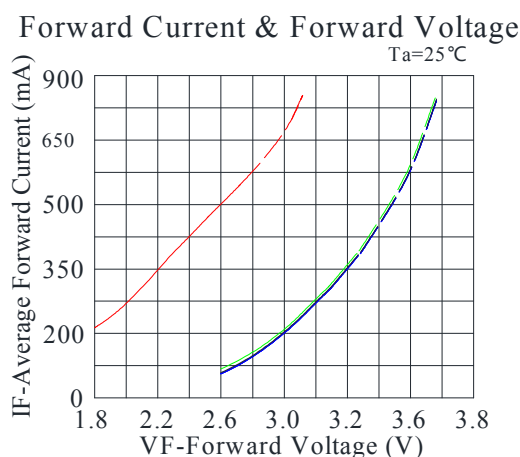
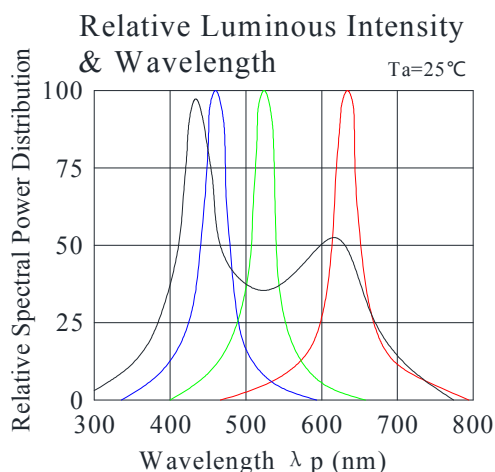
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Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



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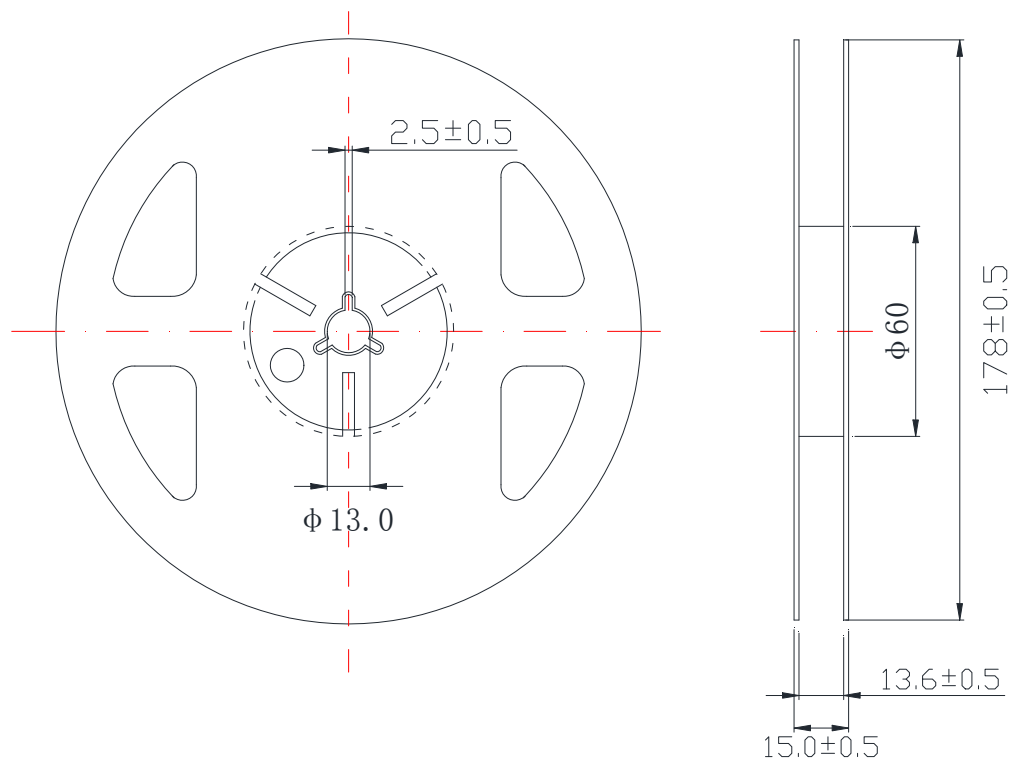
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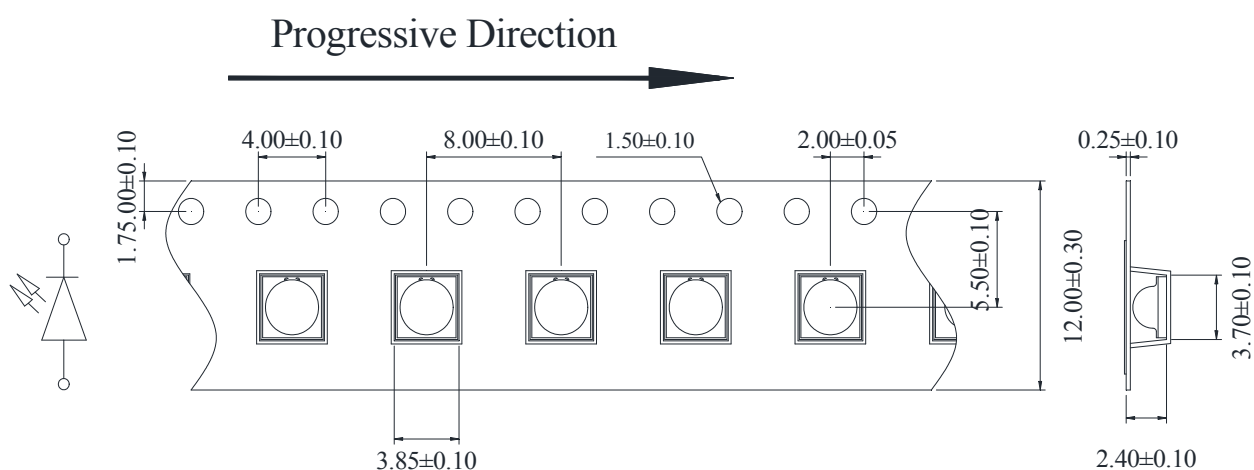
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Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 1000 pcs per reel.



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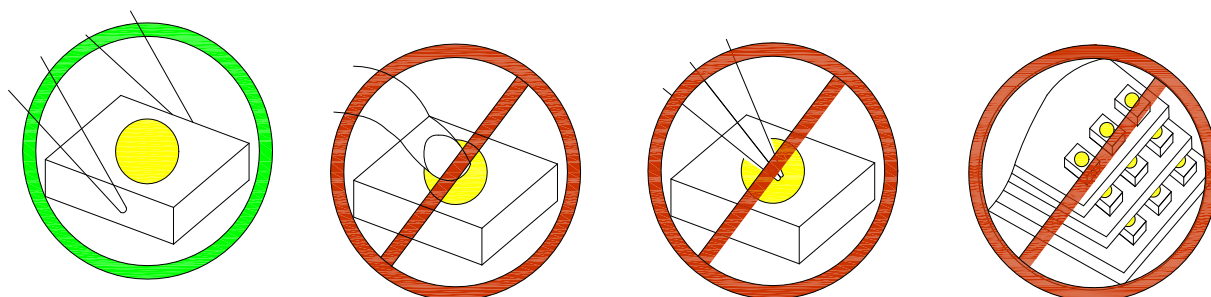
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CAUTIONS**1. Handling Precautions:**

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

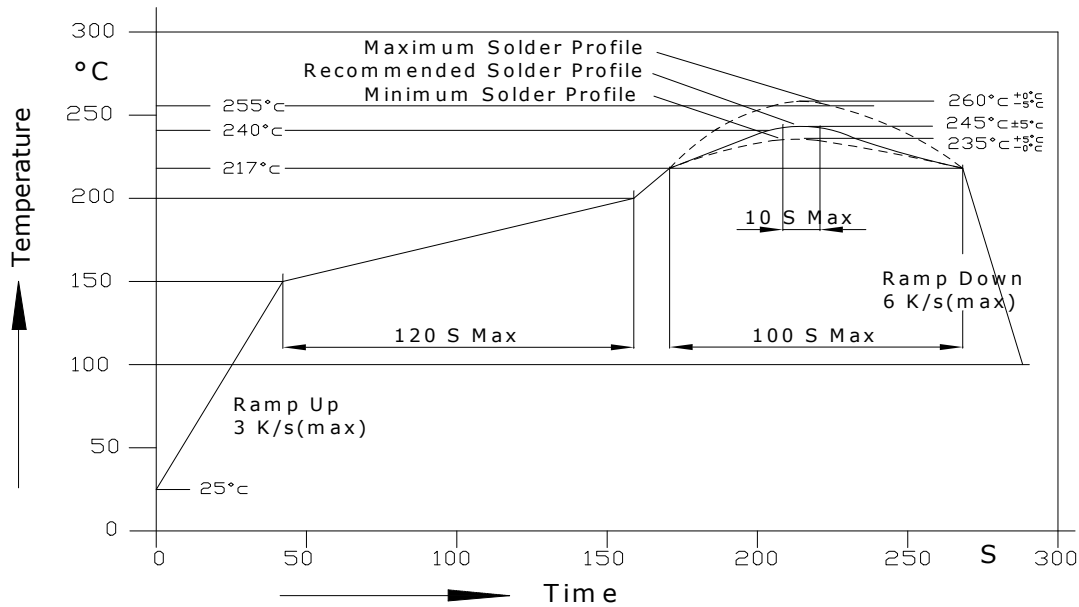
- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours

3. Soldering Condition

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3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron	
Pre-heat	150~200°C	Temperature	300°C Max.
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.
Peak temperature	260°C Max.		(one time only)
Soldering time	10 sec. Max.(Max. two times)		

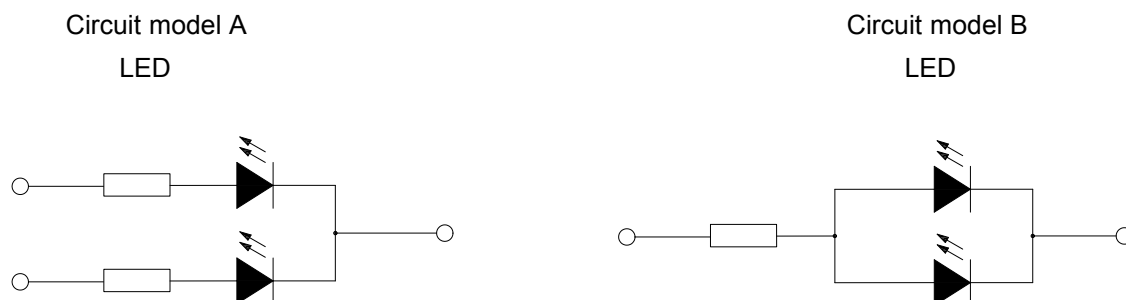
3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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4. Drive Method

- 4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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