

**C3535UVC-Q6-5W****3.5x3.5mm,UV LED****Ceramic Package Top View LED****Technical Data Sheet**

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**Features**

- Small SMT ceramic package with high efficiency.
- Low thermal resistance as low as 3°C/W.
- Soldering method: SMT.
- ESD protection.
- Binning Parameters: Brightness, Forward.
- Voltage, Wavelength and Chromaticity.
- Matches ANSI binning.
- Reflow soldering with JEDEC JSTD-020C compatible.
- The product itself will remain within RoHS compliant Version.

**Descriptions**

The C3535 series is a surface-mount high-power device featuring high brightness combined with a compact size that is suitable for all kinds of lighting applications such as general illumination, flash, spot, signal, industrial and commercial lighting. The thermal pad of this device is electrically isolated providing convenience in thermal and electrical design.

**Applications**

- Sensor.
- Industrial use.
- Medical Sterilization
- Special lighting

| <b>Part No</b> | <b>Emitting Color</b> | <b>Lens Color</b> |
|----------------|-----------------------|-------------------|
| C3535UVC-Q6-5W | UV                    | Water Clear       |

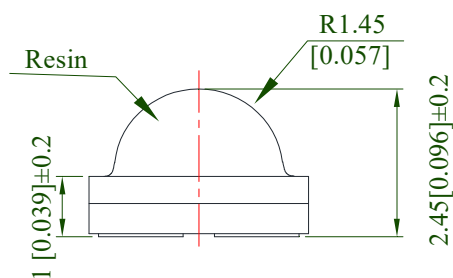
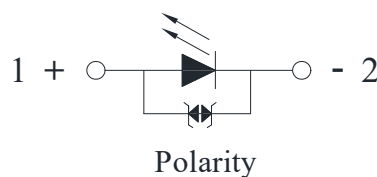
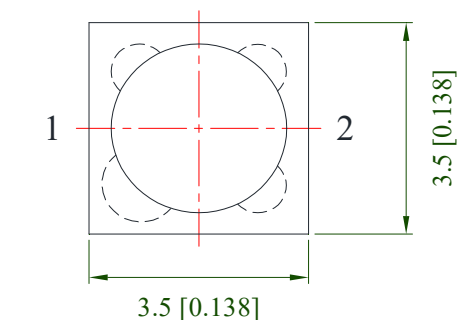
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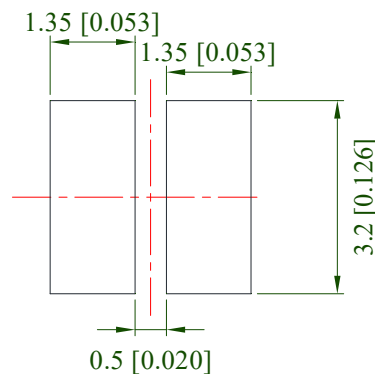
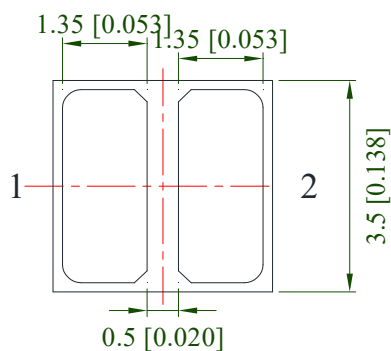
Ceramic Package Top View LED

## Technical Data Sheet

### Package Dimension



### Recommended Soldering Pattern Layout



### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$  mm (.010") unless otherwise noted.

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### Absolute Maximum Ratings at Ta=25°C

| Parameters                          | Symbol | Max                 | Unit |
|-------------------------------------|--------|---------------------|------|
| Power Dissipation                   | Pd     | 5                   | W    |
| Peak Forward Current <sup>(a)</sup> | IFP    | 2500                | mA   |
| DC Forward Current <sup>(b)</sup>   | IF     | 1400                | mA   |
| Reverse Voltage                     | VR     | 5                   | V    |
| Electrostatic Discharge (HBM)       | ESD    | 8000                | V    |
| LED Junction Temperature            | Tj     | 130                 | °C   |
| Operating Temperature Range         | Topr   | -40°C to +85°C      |      |
| Storage Temperature Range           | Tstg   | -40°C to +85°C      |      |
| Soldering Temperature               | Tsld   | 260°C for 5 Seconds |      |

Notes:

- a. Duty Factor = 10%, Frequency = 1 kHz
- b. Derate linearly as shown in derating curve.

### Electrical Optical Characteristics at Ta=25°C

| Parameters                     | Symbol          | Min. | Typ. | Max. | Unit    | Test Condition |
|--------------------------------|-----------------|------|------|------|---------|----------------|
| Radiation Flux <sup>(a)</sup>  | $\Phi_e$        | 1000 | 1300 |      | mW      | IF=700mA       |
| Luminous Flux <sup>(a)</sup>   | $\Phi_v$        | 2    | 5    | ---  | lm      | IF=700mA       |
| Viewing Angle <sup>(b)</sup>   | 2 $\theta$ 1/2  | ---  | 120  | ---  | deg     | IF=700mA       |
| Peak Emission Wavelength       | $\lambda_p$     | 400  | 405  | 410  | nm      | IF=700mA       |
| Spectral Line Half-Width       | $\Delta\lambda$ | ---  | 35   | ---  | nm      | IF=700mA       |
| Forward Voltage <sup>(c)</sup> | VF              | 2.90 | 3.30 | 3.80 | V       | IF=700mA       |
| Thermal Resistance             | Rth j-s         | ---  | 3    | ---  | °C/W    | IF=700mA       |
| Reverse Current                | IR              | ---  | ---  | 50   | $\mu$ A | VR=5V          |

Notes:

- a. Radiation Flux measurement tolerance:  $\pm 10\%$ .
- b. Wavelength measurement tolerance:  $\pm 1\text{nm}$
- c. Forward voltage measurement tolerance:  $\pm 0.1\text{V}$

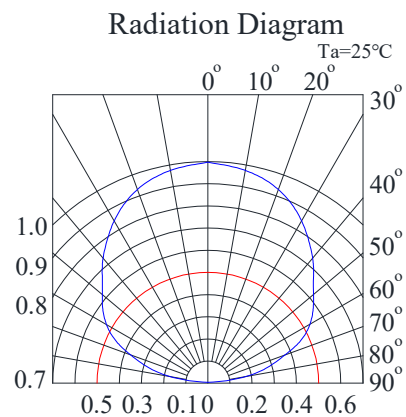
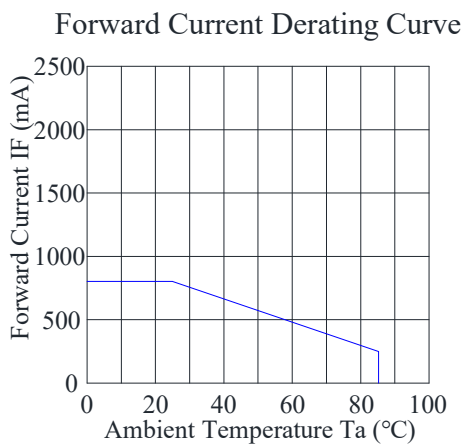
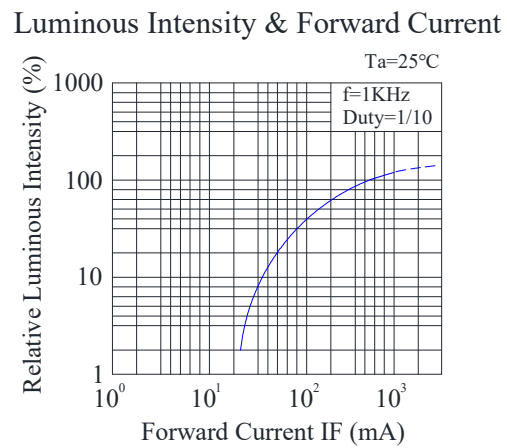
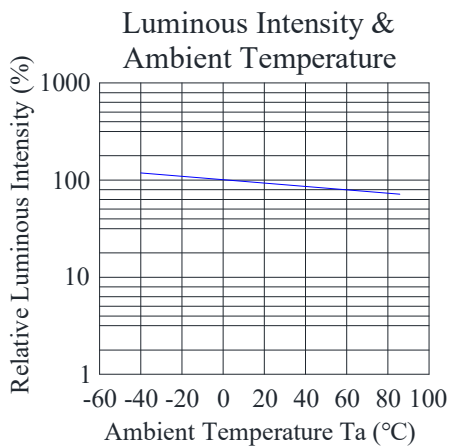
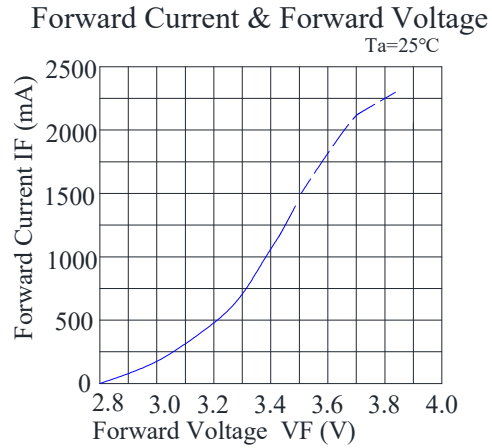
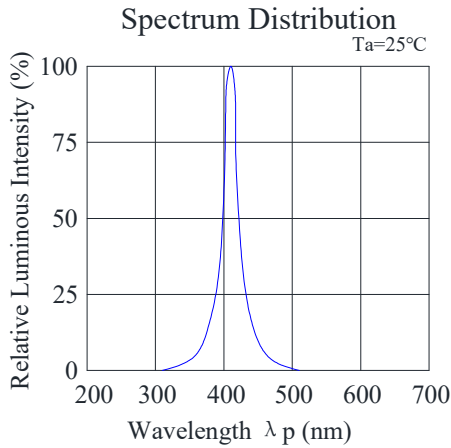
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### Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



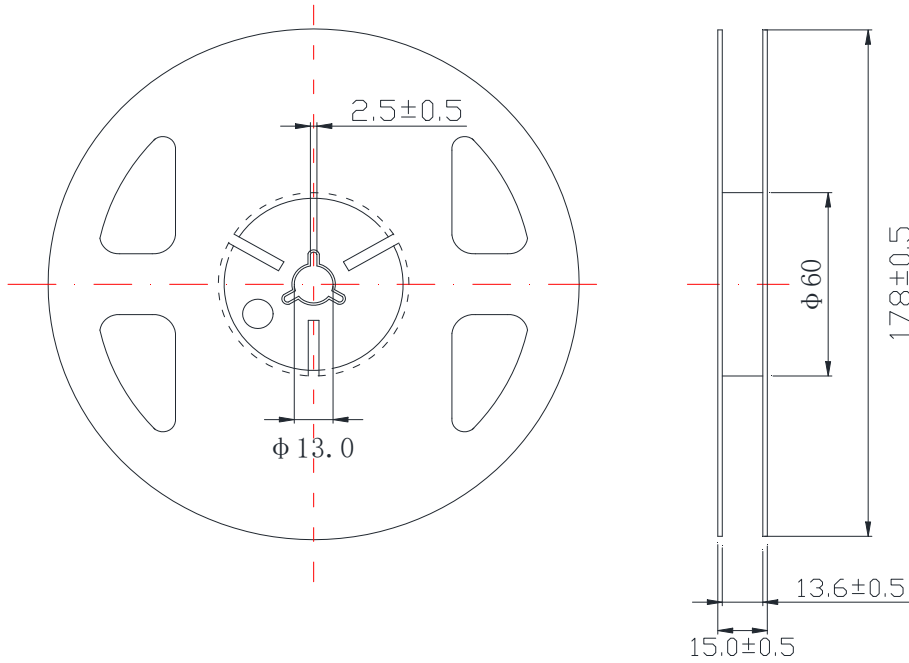
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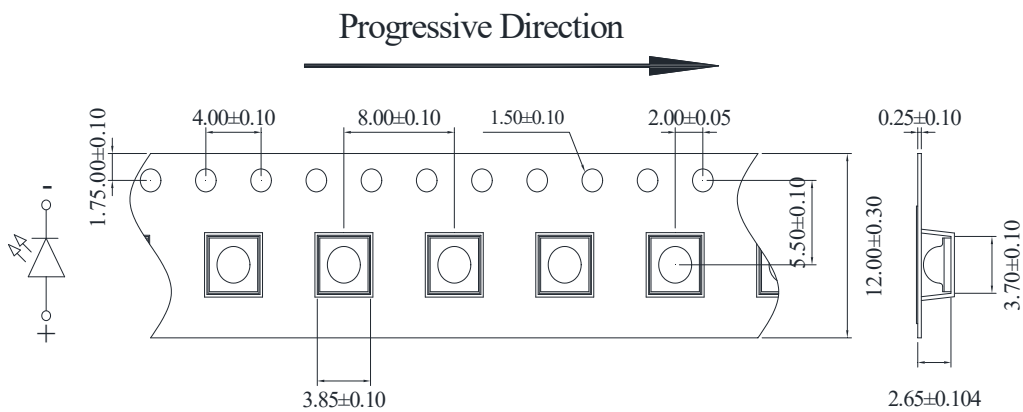
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### Reel Dimensions



### Carrier Tape Dimensions

Loaded quantity 1000 pcs per reel.



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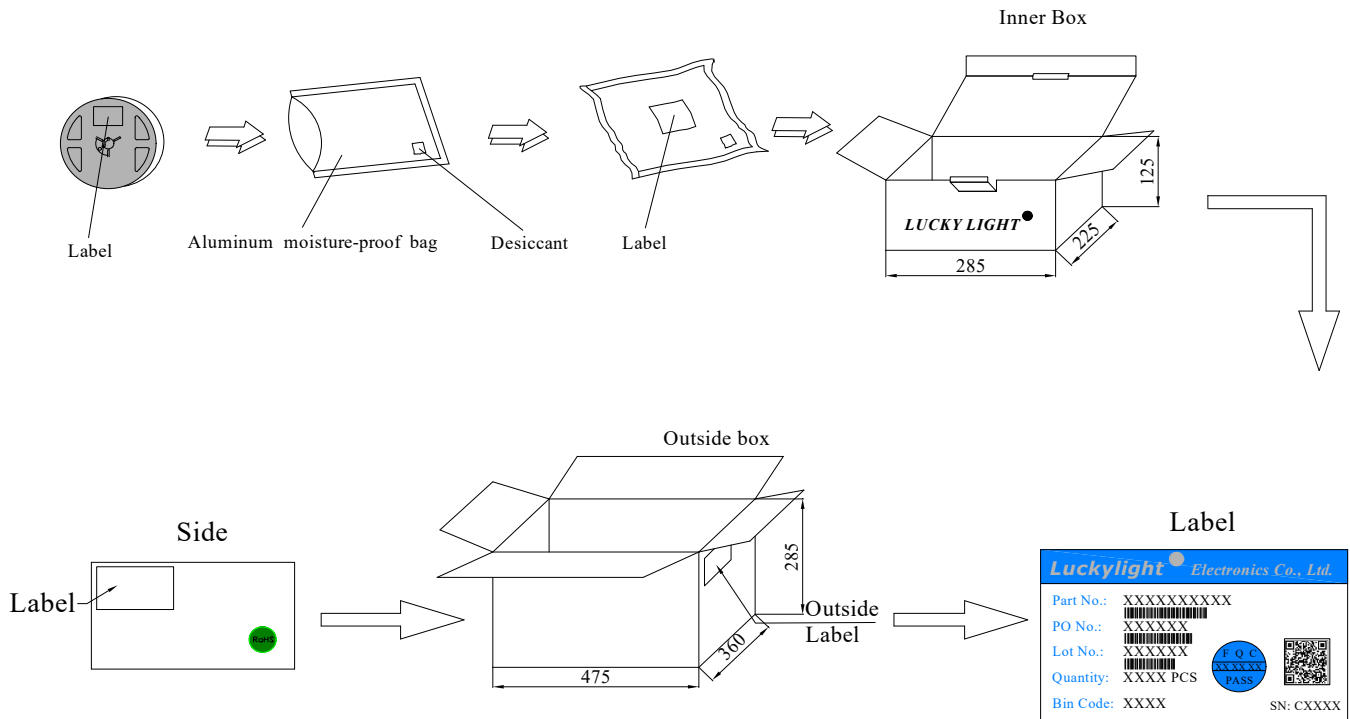
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### Packing & Label Specifications

Moisture Resistant Packaging:

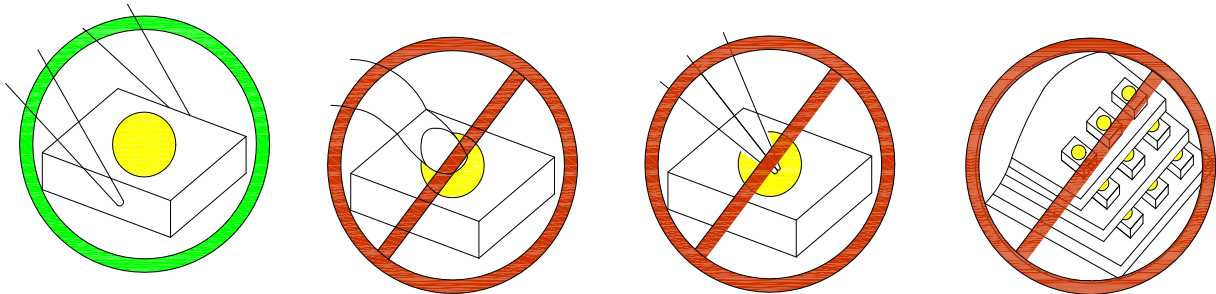


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**CAUTIONS****1. Handling Precautions:**

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

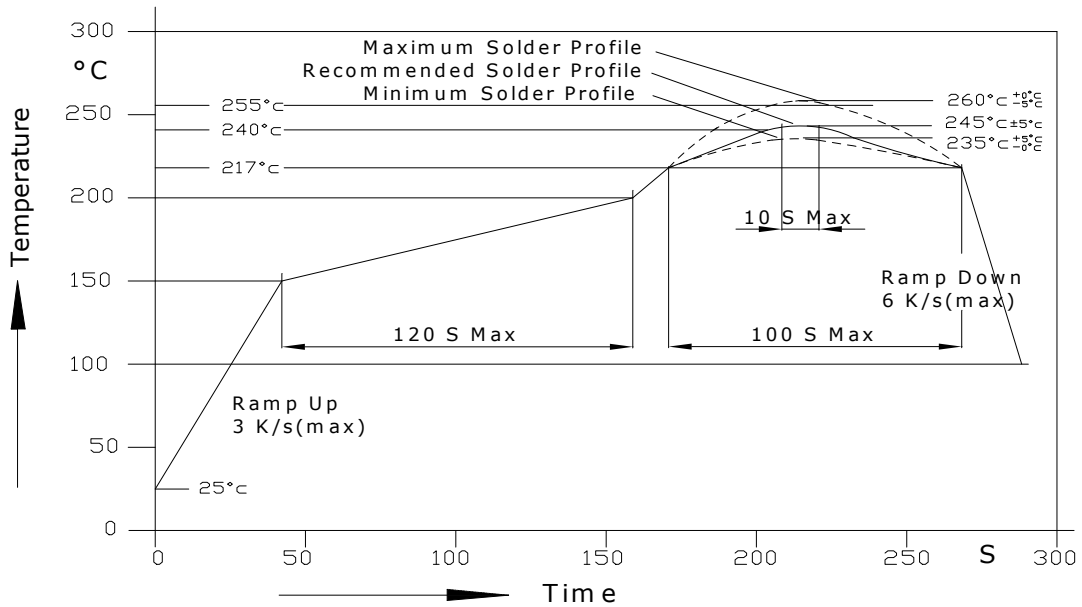
**2. Storage**

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 48 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours

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**3. Soldering Condition**

**3.1. Pb-free solder temperature profile**



3.2. Reflow soldering should not be done more than two times.

3.3. When soldering, do not put stress on the LEDs during heating.

3.4. After soldering, do not warp the circuit board.

3.5. Recommended soldering conditions:

| Reflow soldering |                              | Soldering iron |                 |
|------------------|------------------------------|----------------|-----------------|
| Pre-heat         | 150~200°C                    | Temperature    | 300°C Max.      |
| Pre-heat time    | 120 sec. Max.                | Soldering time | 3 sec. Max.     |
| Peak temperature | 260°C Max.                   |                | (one time only) |
| Soldering time   | 10 sec. Max.(Max. two times) |                |                 |

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

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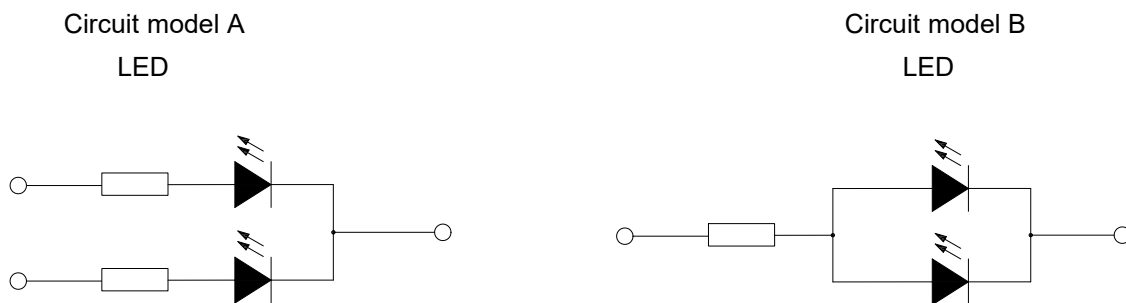
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However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

#### 4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



a. Recommended circuit.

b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

#### 5. ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or “no lightup” at low currents. To verify for ESD damage, check for “lightup” and  $V_f$  of the suspect LEDs at low currents. The  $V_f$  of “good” LEDs should be  $>2.0V@0.1mA$  for InGaN product and  $>1.4V@0.1mA$  for AlInGaP product.

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