3.7×3.7mm, Deep UV LED

Surface Mount Sterilization LED



22-Mar-2017

# **Technical Data Sheet**

#### Features:

- High optical output power
- Long life and low light attenuation
- Environmental protection, energy saving and high reliability
- Durable, shock-proof, easy to design, suitable for multifield applications
- Built-in UVC wavelength chip, unique design and application more widely

## **Applications:**

- Disinfection Sterilization.
- Ozone generator.
- QA equipment.
- Ultraviolet detection \( \) communication technology
- Air sterilization, water sterilization
- Medical treatment and skin disease treatment

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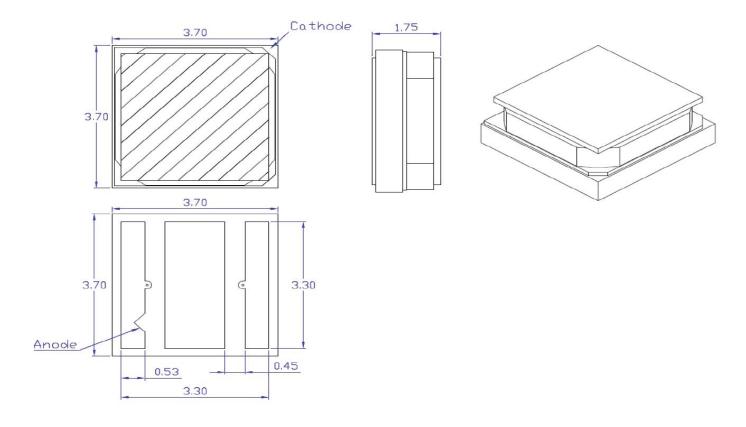
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# **Technical Data Sheet**

Part No.	<b>Emitting Color</b>	Lens Color
C3737DUVC-QBH	Deep UV	Water Clear

## **Package Dimension:**



#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.25 mm (.010") unless otherwise noted.

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# **Technical Data Sheet**

## .Absolute Maximum Ratings at Ta=25 $^{\circ}$ C

Parameters	Symbol	Max.	Unit
Power Dissipation	$P_d$	1.0	W
Peak Forward Current (a)	I <sub>FP</sub>	120	mA
DC Forward Current (b)	l <sub>F</sub>	100	mA
Junction Temperature	Та	90	$^{\circ}$
Operating Temperature Range	T <sub>opr</sub>	-40℃ to +80℃	
Storage Temperature Range	$T_{stg}$	-40°C to +100°C	
Soldering Temperature	$T_{sld}$	260℃ for 5 Seconds	

#### Notes:

- a. Derate linearly as shown in derating curve.
- b. Duty Factor = 10%, Frequency = 1 kHz.

# Electrical Optical Characteristics at Ta=25 $^{\circ}$ C

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Radiant flux	Фе	8	15		mW	IF=100mA
Viewing Angle	2θ <sub>1/2</sub>		120		Deg	IF=100mA
Peak Emission Wavelength	λр	270	275	280	nm	IF=100mA
Spectral Line Half-Width	Δλ		10		nm	IF=100mA
Thermal Resistance Junction To Board	ROJ-в		10		°C/W	IF=100mA
Forward Voltage	VF	5.5		7.0	V	IF=100mA
Reverse Current	IR			10	μΑ	VR=5V

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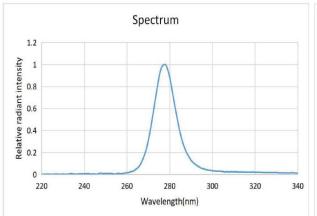
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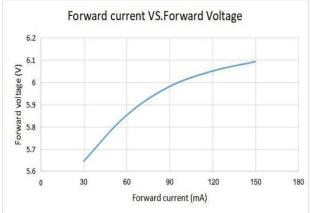
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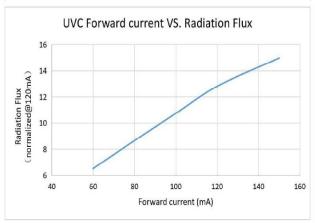


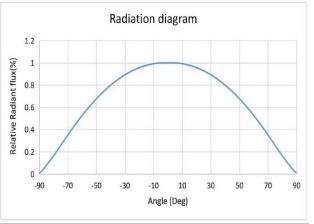
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# Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)









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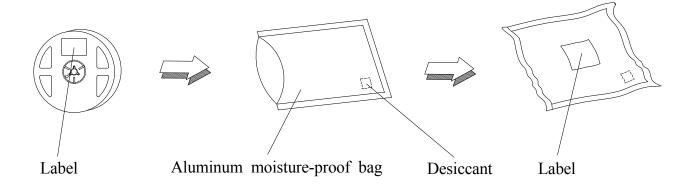
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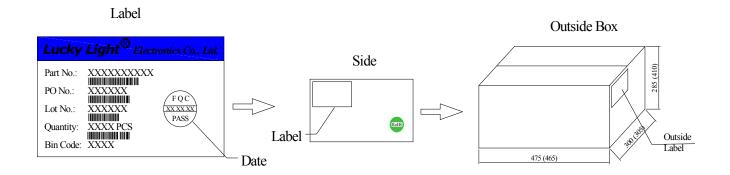


# **Technical Data Sheet**

## Packing & Label Specifications:

Moisture Resistant Packaging:





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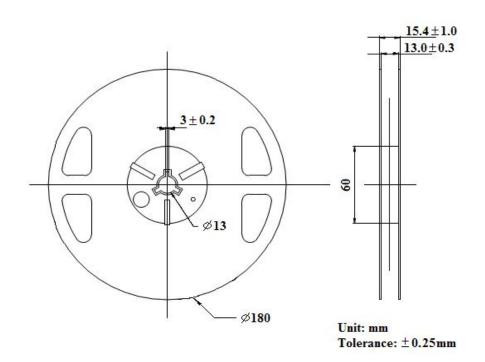
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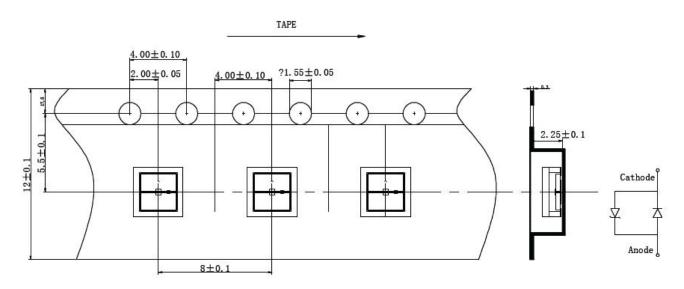
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### **Reel Dimensions:**



## **Carrier Tape Dimensions:**

Loaded quantity 1000 PCS per reel.



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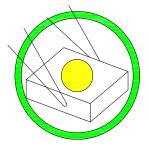


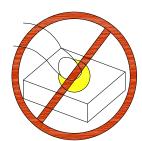
## **Technical Data Sheet**

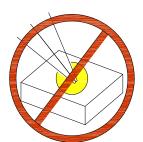
### **CAUTIONS**

### 1. Handling Precautions:

- 1.1 Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2 Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3 Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









1.4 Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

#### 2. Storage:

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5 The LEDs should be used within 24 hours after opening the package.
- 2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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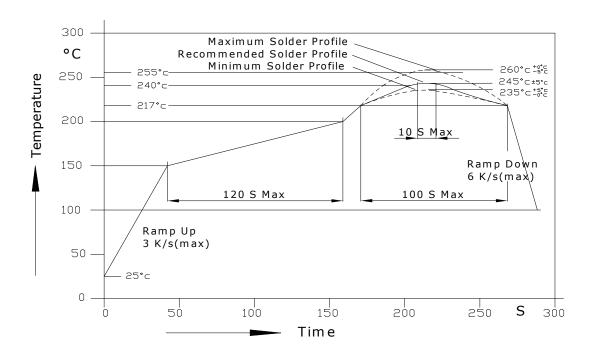
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# **Technical Data Sheet**

### 3. Soldering Condition:

3.1 Pb-free solder temperature profile.



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 3.5 Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max. (Max. two times)			

3.6 Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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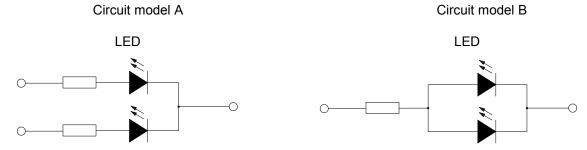
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## **Technical Data Sheet**

#### 4. Drive Method:

4.1 An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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