2.0x1.8mm, Multi-color Blinking Package

Surface Mount Chip LED Indicator

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Technical Data Sheet

Features:

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Color: Blinking Multi-colo
- The product itself will remain within RoHS compliant Version.

Descriptions:

- The FS197E SMD LED is much smaller than lead frame type components, thus enable smaller board size,
 higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

Applications:

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

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2.0x1.8mm, Multi-color Blinking Package

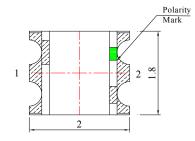
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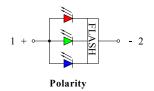
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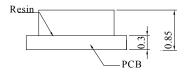


Part No.	Emitting Color		Lens Color		
	R	Red			
FS197ERGBC-F2	G	Green	Water Clear		
	В	Blue			

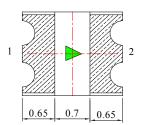
Package Dimension:

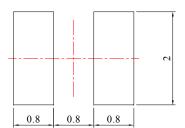












Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Emitting Color	Max.	Unit
		Red	60	
Power Dissipation	PD	Green	90	mW
		Blue	90	
		Red	100	_
Peak Forward Current ^(a)	IFP	Green	100	mA
		Blue	100	
		Red	25	
Continuous Forward Current(b)	IF	Green	25	mA
		Blue	25	
Reverse Voltage		VR	5	V
		Red	2000	
Electrostatic Discharge (HBM)	ESD	Green	400	V
		Blue	400	
Operating Temperature Range		Topr	-40°C to	o +80℃
Storage Temperature Range		Tstg		o +85℃
Soldering Temperature		Tsld	260℃ for	5 Seconds

Notes:

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a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

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Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
		Hyper Red		150			
Luminous Intensity (a)	IV	Pure Green		500		mcd	VDD=3V
		Blue		200			
Viewing angle ^(b)	201/2			120		Deg	VDD=3V
		Hyper Red		632			
Peak Emission Wavelength	λр	Pure Green		520		nm	VDD=3V
		Blue		468			
		Hyper Red		624			
Dominant Wavelength(c)	λd	Pure Green		525		nm	VDD=3V
		Blue		470			
		Hyper Red		20			
Spectral Line Half-Width	$\triangle \lambda$	Pure Green		35		nm	IF=20mA (Per Chip)
		Blue		25			, , ,
Blinking Frequency	F			0.04		Hz	VDD=3V
Frequency tolerance	Fled			±20%		Hz	VDD=3V
Turn On Time	Duty			1/40	s		VDD=3V
Operating Voltage	VF		2.00	3.00	3.50	V	
Reverse Current	IR				50	μΑ	VR=5V

Notes:

- a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- b. 201/2 is the o -axis angle where the luminous intensity is 1/2 the peak intensity
- c. The dominant wavelength (λd) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

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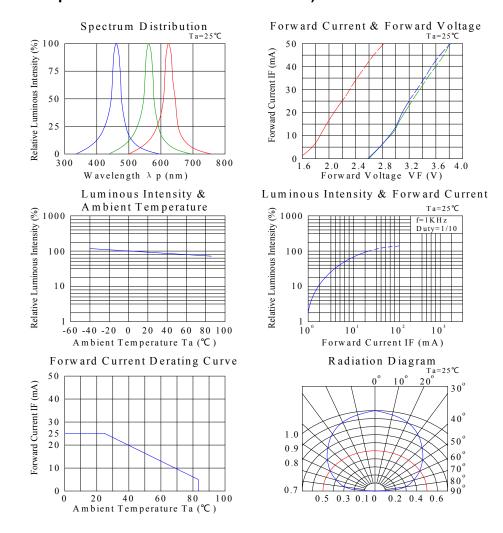
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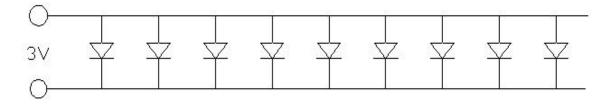
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Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)



Suggest welding way:



Notes:

This model can not be used in series, otherwise flicker confusion will occur

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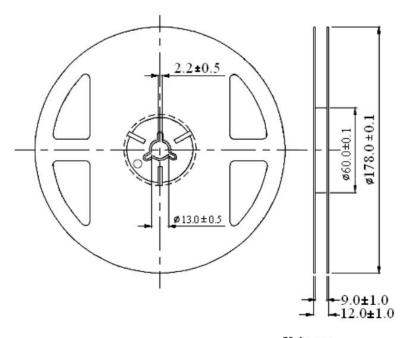
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Reel Dimensions:



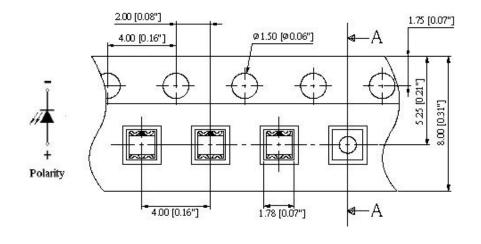


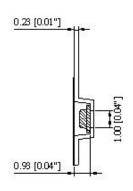
Unit: mm

Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 2000 pcs per reel.





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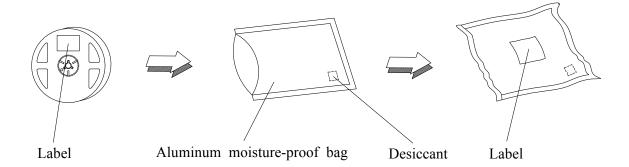
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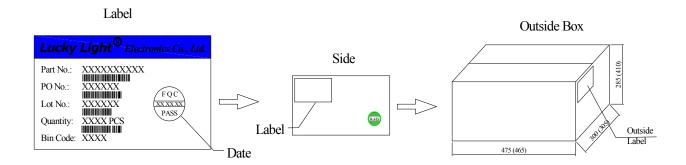
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Packing & Label Specifications:

Moisture Resistant Packaging:





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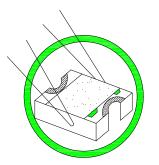


Technical Data Sheet

CAUTIONS

1. **Handling Precautions:**

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 168 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

3. Soldering Condition

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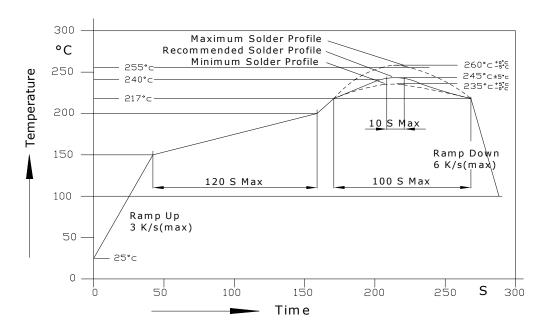


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3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron			
Pre-heat	150~200°C	Temperature	300°C Max.		
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.		
Peak temperature	260°C Max.		(one time only)		
Soldering time	10 sec. Max.(Max. two times)				

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific

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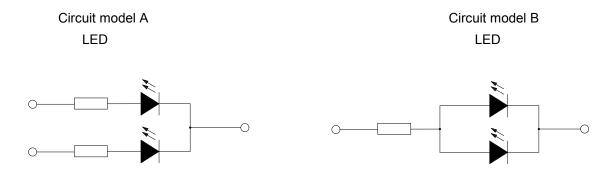


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characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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