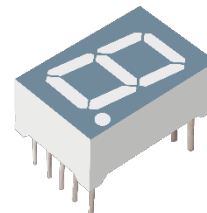


Features

- High reliability
- Low power consumption
- Mechanically rugged and durable
- Excellent character appearance
- Easy mounting on PC boards or socket
- Stable performance under vibration and shock
- RoHS compliant



Description

KD1-562ASA and KD1-562CSA are single-digit super red 7-segment LED displays with a character height of 0.56-inch (14.20 mm). KD1-562ASA adopts a common anode configuration, while KD1-562CSA uses a common cathode configuration. Designed for readability at distances up to approximately 7 meters, these display deliver excellent reliability under bright ambient lighting.

The standard version features white segments on a gray surface. An optional version with white segments on a black surface is also available upon request.

Applications

Consumer Electronics: Home appliances, Game console systems

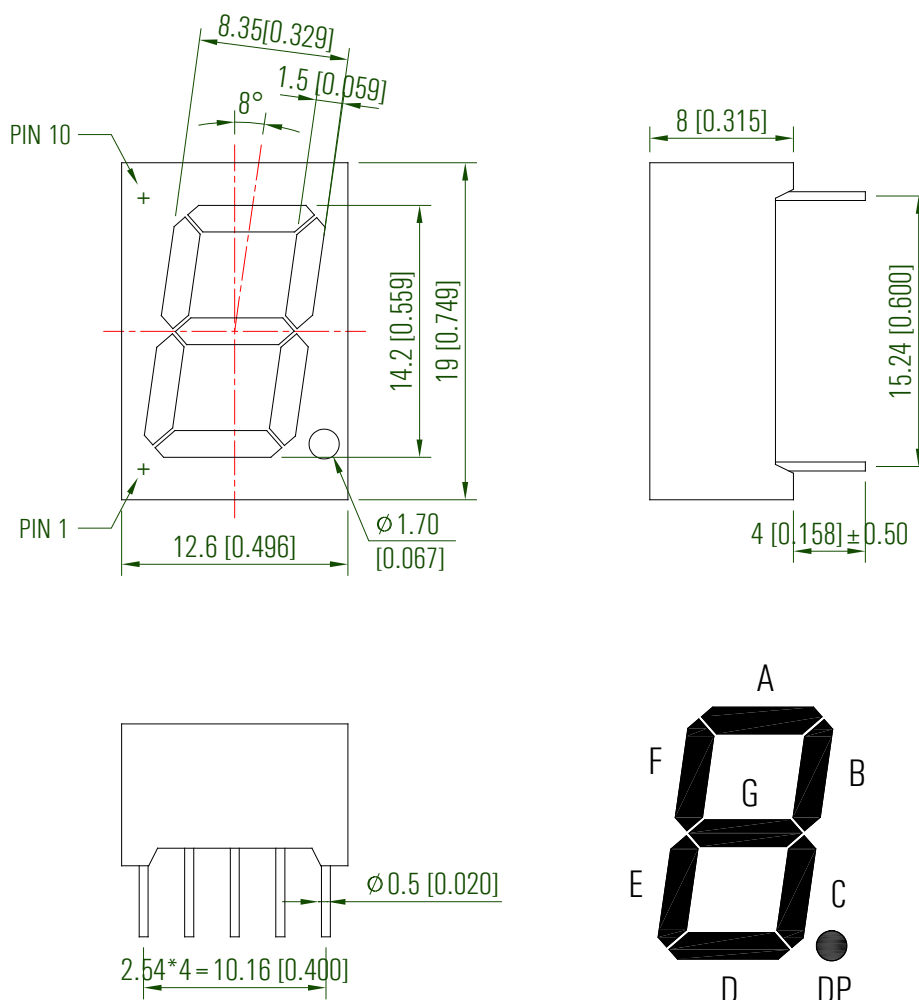
Industrial Equipment: Instrumentation panels, Panel meters, Test and measurement, Control systems

Commercial Terminals: Point-of-sale terminals

General Use: Digital readout displays

Device Selection Guide

Part No.	Emitting Color	Circuit Type
KD1-562ASA	Super Red	Common Anode
KD1-562CSA	Super Red	Common Cathode

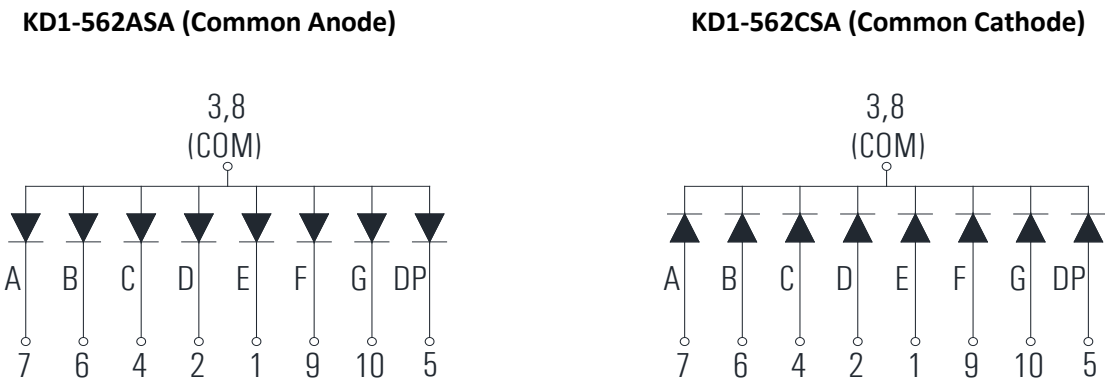
Package Dimension**Notes:**

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25\text{mm}$ (.010") unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

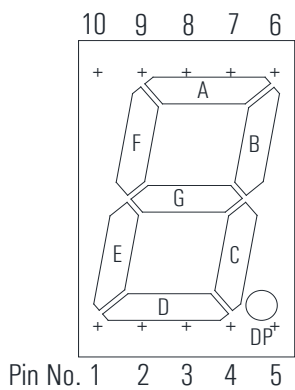
KD1-562ASA / KD1-562CSA

0.56-inch (14.20 mm) 1-Digit Seven-Segment Display
Super Red Through-Hole Single-Digit LED Numeric Display
Technical Data Sheet

Internal Circuit Diagram



Pin Connection



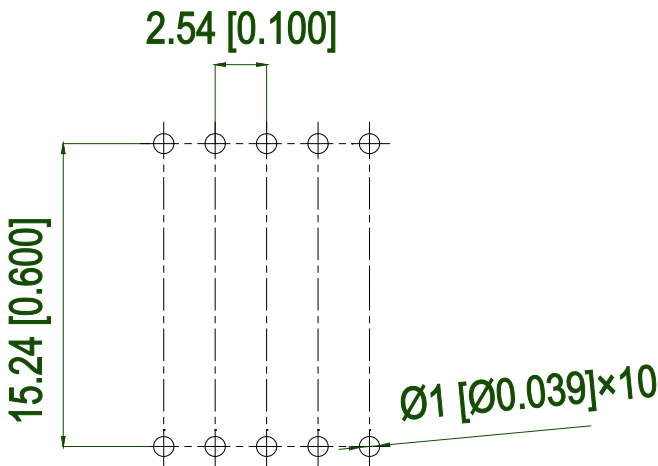
Pin No.	Function
1	Segment E
2	Segment D
3	Common
4	Segment C
5	DP
6	Segment B
7	Segment A
8	Common
9	Segment F
10	Segment G

KD1-562ASA / KD1-562CSA

0.56-inch (14.20 mm) 1-Digit Seven-Segment Display
Super Red Through-Hole Single-Digit LED Numeric Display

Technical Data Sheet

Recommended PCB Layout



Absolute Maximum Ratings at $T_A=25^{\circ}\text{C}$

Parameters	Symbol	Max	Unit
Power Dissipation (Per Chip)	P_D	60	mW
Peak Forward Current (Per Segment) (1/10 Duty Cycle, 0.1ms Pulse Width)	I_{FP}	100	mA
Forward Current (Per Segment)	I_F	25	mA
Reverse Voltage (Per Chip)	V_R	5	V
Operating Temperature Range	T_{opr}	-40°C to $+80^{\circ}\text{C}$	
Storage Temperature Range	T_{stg}	-40°C to $+85^{\circ}\text{C}$	

Electrical Optical Characteristics at $T_A=25^{\circ}\text{C}$

Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Average Luminous Intensity	I_v	2.0	4.0	---	mcd	$I_F=5\text{mA}$ (Note a)
		4.0	8.0	---	mcd	$I_F=10\text{mA}$ (Note a)
Luminous Intensity Matching Ratio	I_{v-m}	---	---	2:1		$I_F=10\text{mA}$
Peak Emission Wavelength	λ_p	---	660	---	nm	$I_F=10\text{mA}$
Dominant Wavelength	λ_d	---	640	---	nm	$I_F=10\text{mA}$ (Note b)
Spectral Line Half-Width	$\Delta\lambda$	---	20	---	nm	$I_F=10\text{mA}$
Forward Voltage (Per Segment)	V_F	---	1.8	2.4	V	$I_F=10\text{mA}$ (Note c)
Reverse Current (Per Segment)	I_R	---	---	50	μA	$V_R=5\text{V}$

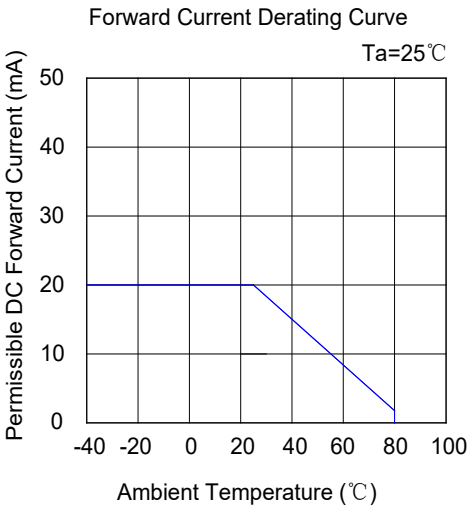
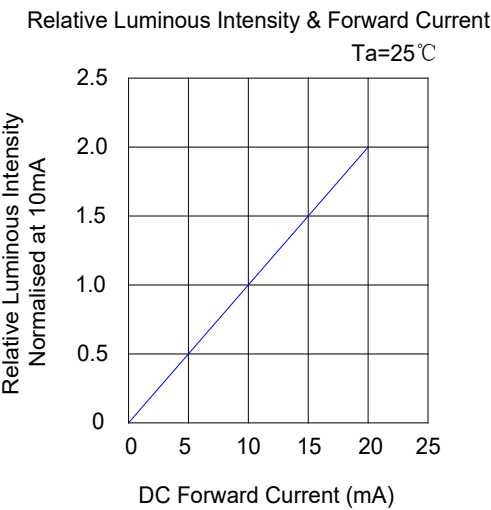
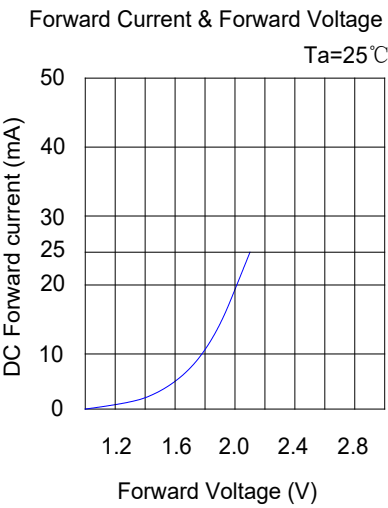
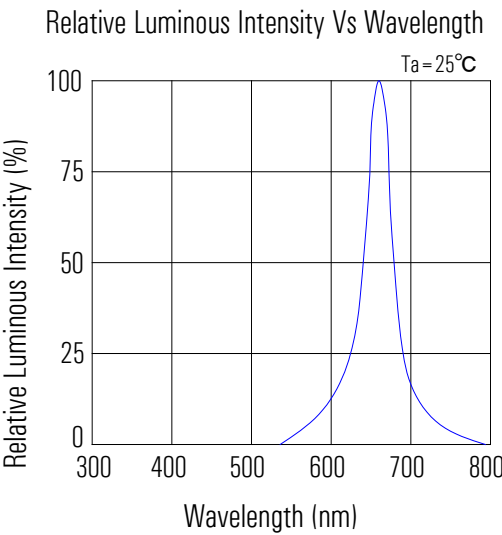
Notes:

- Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of Luminous Intensity: $\pm 10\%$.
- The dominant wavelength (λ_d) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- Tolerance of Forward Voltage: $\pm 0.1\text{V}$.

KD1-562ASA / KD1-562CSA
0.56-inch (14.20 mm) 1-Digit Seven-Segment Display
Super Red Through-Hole Single-Digit LED Numeric Display
Technical Data Sheet



Typical Electrical/Optical Characteristic Curves at T_A = 25°C

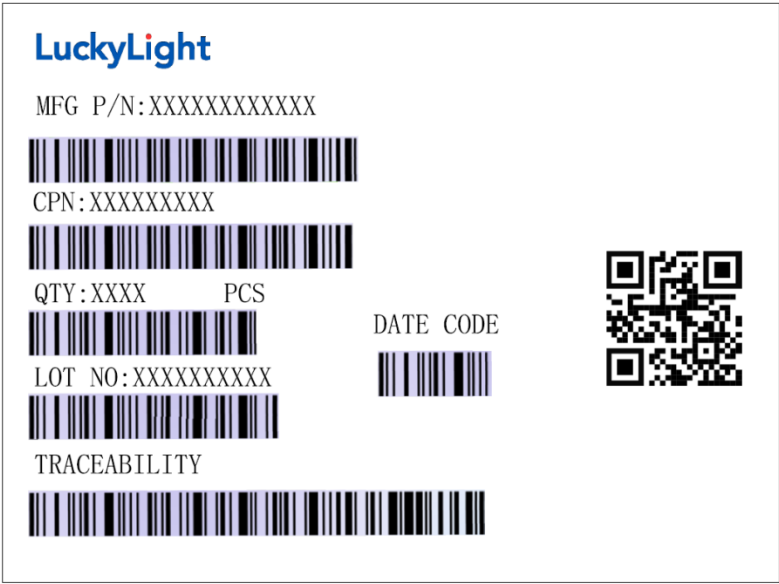
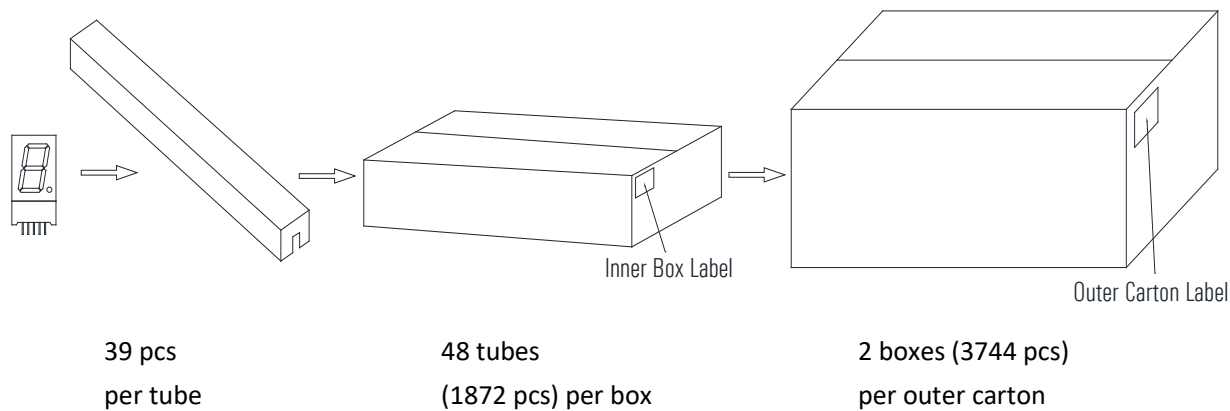


KD1-562ASA / KD1-562CSA

0.56-inch (14.20 mm) 1-Digit Seven-Segment Display
Super Red Through-Hole Single-Digit LED Numeric Display

Technical Data Sheet

Packing & Label Specifications



Notes:

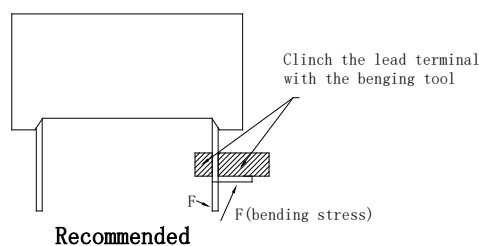
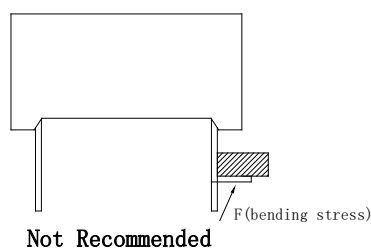
1. The above "Packing & Label Specifications" refer to bag packaging and are for reference only.
2. Bag packaging will be used for through-hole LED digital displays with character heights exceeding 0.8 inches.
3. Luckylight through-hole LED digital displays offer three packaging options: tube, bag, and box. If customers have special packaging requirements, please confirm the required packaging method with the salesperson in advance when placing an order.

Precautions

Through Hole Digital Display Mounting Method

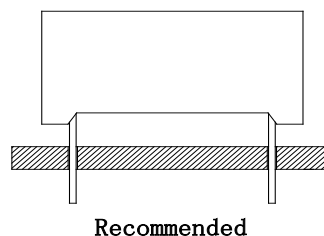
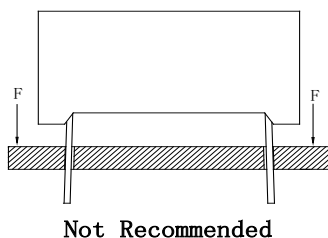
1. Lead Forming

- 1.1. Do not bend the component leads by hand without proper tools.
- 1.2. The leads should be bent by clinching the upper part of the lead firmly so that the bending force is not exerted on the plastic body.

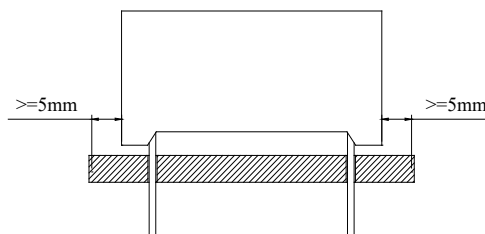
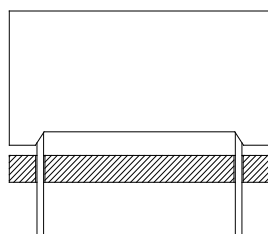


2. Installation

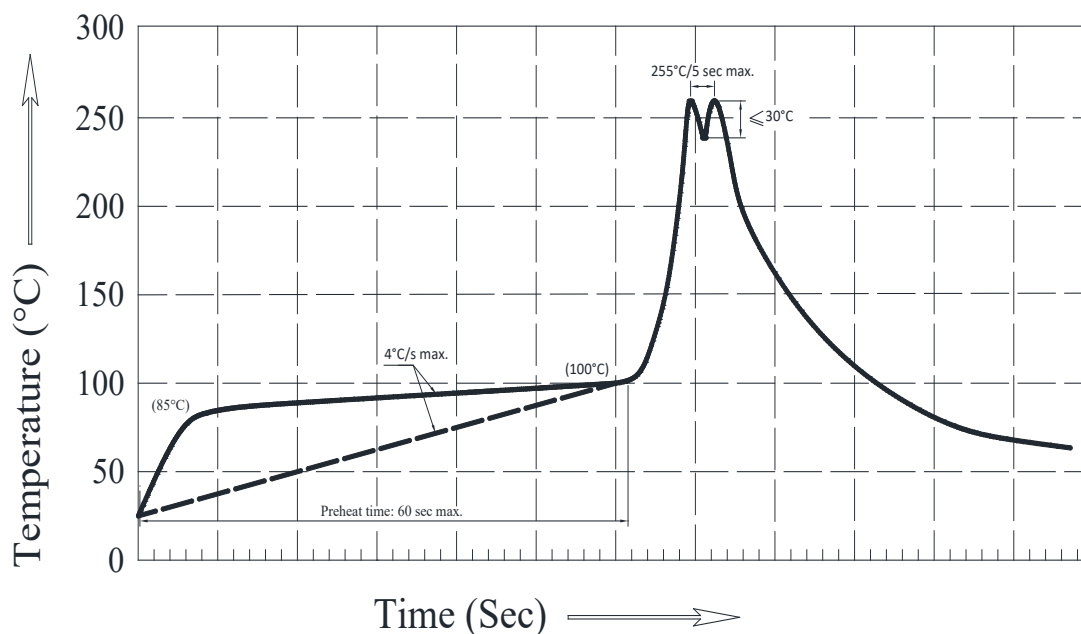
- 2.1. The installation process should not apply stress to the lead terminals.
- 2.2. When inserting for assembly, ensure the terminal pitch matches the substrate board's hole pitch to prevent spreading or pinching of the lead terminals.



- 2.3. The component shall be placed at least 5mm from the edge of the PCB to avoid damage caused by excessive heat during wave soldering.



3. Recommended Wave Soldering Profiles



Notes:

- 3.1. It is recommended to pre-heat at a temperature of 105°C or lower (measured using a thermocouple attached to the LED pins) before immersion in the solder wave, with a maximum solder bath temperature of 260°C.
- 3.2. The peak wave soldering temperature should be between 245°C to 255°C for 3 seconds (maximum of 5 seconds).
- 3.3. Avoid applying stress to the epoxy resin when the temperature exceeds 85°C.
- 3.4. Fixtures should not exert stress on the component during mounting and soldering processes.
- 3.5. Only one wave soldering pass is allowed.
- 3.6. Maintain the PCB top-surface temperature below 105°C during wave soldering.

4. Soldering General Notes

- 4.1. Through-hole LED digital displays are not suitable for reflow soldering.
- 4.2. If components will undergo multiple soldering processes or other high-heat treatments, please consult LuckyLight for compatibility.

5. Cleaning

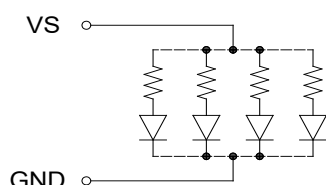
- 5.1. Mild "no-clean" fluxes are recommended for soldering purposes.
- 5.2. If cleaning is necessary, LuckyLight suggests washing components with water only. Avoid using harsh organic solvents for cleaning as they can damage the plastic parts.

- 5.3. The cleaning process should occur at room temperature, and the devices should not be washed for more than one minute.
- 5.4. After using water in the cleaning process, promptly remove excess moisture from the component by utilizing forced-air drying.

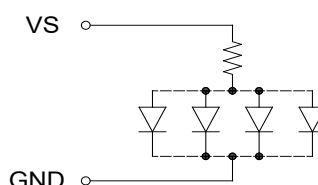
6.Circuit Design Notes

- 6.1. Protective current-limiting resistors may be necessary to operate the LEDs within the specified range.
- 6.2. LEDs mounted in parallel should each be placed in series with its own current-limiting resistor.

Recommended Set-up



Invalid Set-up



- 6.3. The driving circuit should be designed to protect the LED against reverse voltages and transient voltage spikes when the circuit is powered up or shut down.
- 6.4. The safe operating current should be selected by taking into account the maximum ambient temperature of the operating environment.
- 6.5. Extended reverse bias should be avoided as it may result in metal migration, leading to an escalation in leakage current or potential short circuits.

7.LED Storage Instructions

- 7.1. Store LEDs at or below 30°C and 80% relative humidity (RH) before opening the package.
- 7.2. LEDs should be used within one year of purchase.
- 7.3. After opening the package, store LEDs at or below 30°C and 60% RH.

8.ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- 8.1. Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- 8.2. All devices, equipment, and machinery must be properly grounded.
- 8.3. Work tables, storage racks, etc. should be properly grounded.

Disclaimer

The information contained in this document is provided for technical reference only and is based on representative operating conditions.

Product part numbers, configurations, specifications and other information contained herein are subject to change or improvement without prior notice. Before product selection, design-in or mass production, customers should refer to the latest version of this datasheet and confirm the applicable specifications.

The products described in this document must be operated within the electrical, mechanical and environmental ratings specified herein. LuckyLight shall not be liable for any malfunction, damage or loss resulting from operation outside the specified ratings or from improper handling, installation or use.

The products described in this document are intended for use in standard industrial and electronic equipment, including industrial control equipment, automation systems, communication equipment, office equipment and general electronic devices.

For applications requiring exceptionally high levels of reliability or safety, where product failure could directly result in personal injury, loss of life or significant property damage, including aerospace systems, transportation systems, traffic control equipment, medical life-support equipment and safety-critical devices, please contact a LuckyLight sales representative in advance for technical evaluation and written approval.

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Revision History

Revision	Date	Contents	Page
Rev. 1	November 20, 2017	Original Version	/