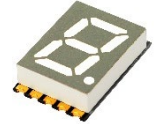


**Technical Data Sheet**

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**Features**

- High reliability
- Low power consumption
- Excellent characters appearance
- Evenly lighted segments
- Packaged in tape and reel for SMT manufacturing
- The thickness is thinner than traditional through-hole LED display
- I.C. compatible
- RoHS compliant

**Descriptions**

- The KW1-S394ABA is a 10.0mm (0.39inch) digit height surface mount 7-segment LED display.
- The display provides excellent reliability in bright ambient light.
- The device is available as either common anode or common cathode.
- The device is made with white diffused segments and gray surface.

**Applications**

- Home and smart appliances
- Instrument panels
- Display time and digital combination
- Test and measurement equipment
- Control units

**Device Selection Guide**

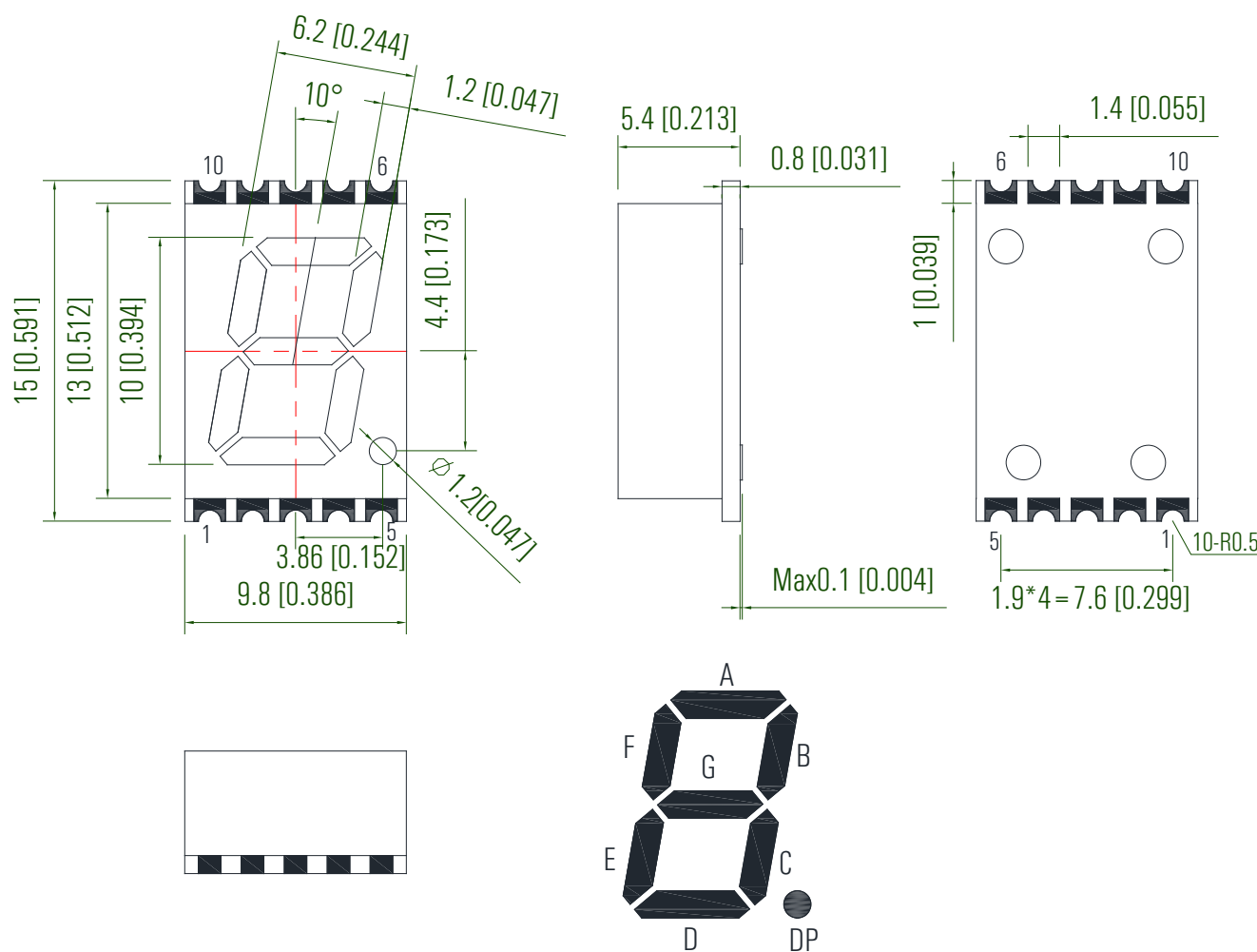
Part No.	Emitting Color	Circuit Common
KW1-S394ABA	Blue	Common Anode

### 10.0mm (0.39 inch) Blue LED Display

## Single Digit 7-segment Surface Mount LED Display

## Technical Data Sheet

## Package Dimension



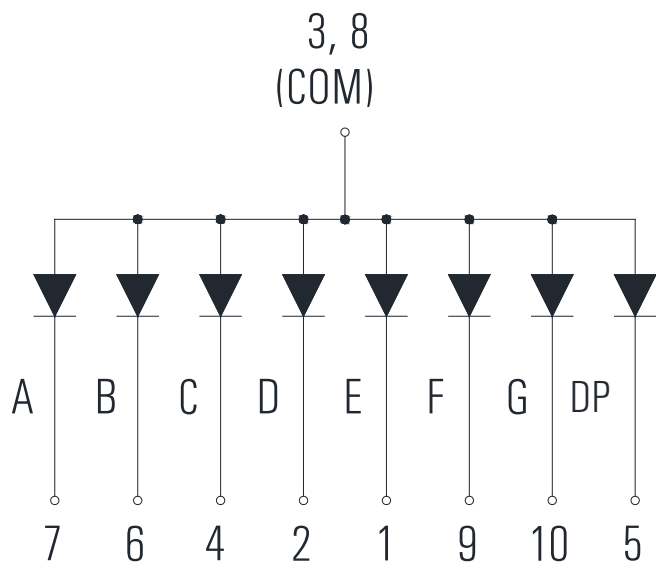
*Notes:*

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$  mm (.010") unless otherwise noted.
3. The gap between the reflector and PCB shall not exceed 0.25mm.

**KW1-S394ABA**

10.0mm (0.39 inch) Blue LED Display  
Single Digit 7-segment Surface Mount LED Display  
**Technical Data Sheet**

Internal Circuit Diagram



## Technical Data Sheet

Absolute Maximum Ratings at  $T_A=25^{\circ}\text{C}$ 

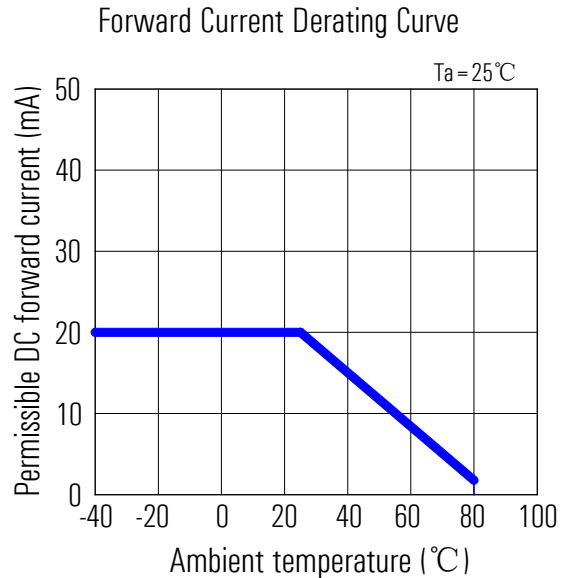
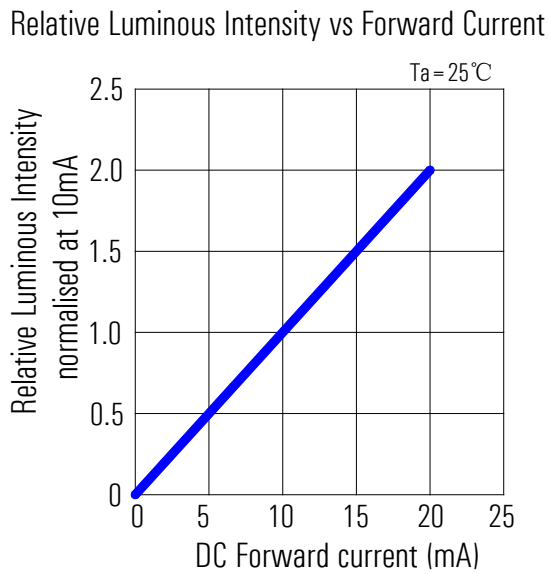
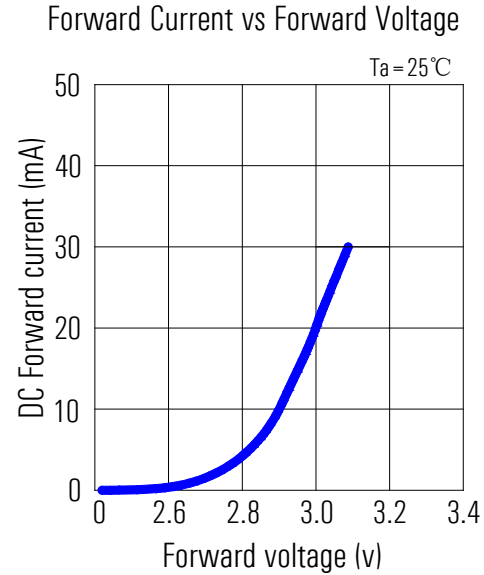
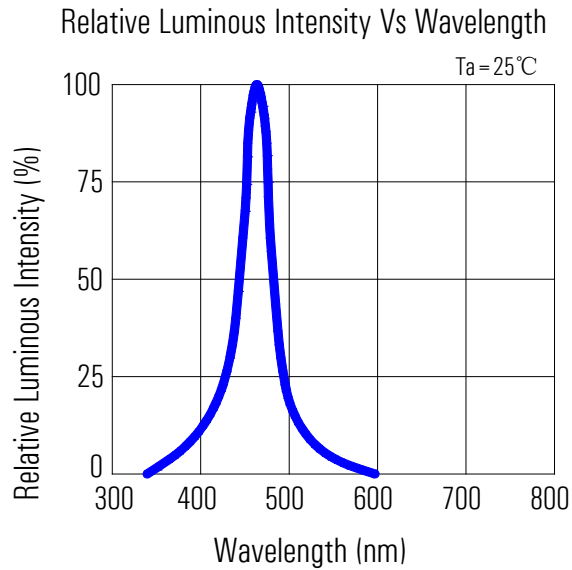
Parameters	Symbol	Max	Unit
Power Dissipation (Per Chip)	$P_D$	64	mW
Peak Forward Current (Per Segment) (1/10 Duty Cycle, 0.1ms Pulse Width)	$I_{FP}$	40	mA
Forward Current (Per Segment)	$I_F$	20	mA
Reverse Voltage (Per Chip)	$V_R$	5	V
Operating Temperature Range	$T_{opr}$	$-40^{\circ}\text{C}$ to $+80^{\circ}\text{C}$	
Storage Temperature Range	$T_{stg}$	$-40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$	
Soldering Temperature	$T_{sld}$	260 $^{\circ}\text{C}$ for 5 Seconds	

Electrical Optical Characteristics at  $T_A=25^{\circ}\text{C}$ 

Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Average Luminous Intensity	$I_v$	7.0	14.0	---	mcd	IF=5mA (Note a)
		14.0	28.0	---	mcd	IF=10mA (Note a)
Luminous Intensity Matching Ratio	$I_{v-m}$	---	---	2:1		IF=20mA
Peak Emission Wavelength	$\lambda_p$	---	468	---	nm	IF=20mA
Dominant Wavelength	$\lambda_d$	---	470	---	nm	IF=20mA (Note b)
Spectral Line Half-Width	$\Delta\lambda$	---	20	---	nm	IF=20mA
Forward Voltage (Per Segment)	$V_F$	---	3.0	3.2	V	IF=20mA (Note c)
Reverse Current (Per Segment)	$I_R$	---	---	50	$\mu\text{A}$	VR=5V

## Notes:

- Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.  
Tolerance of Luminous Intensity:  $\pm 10\%$
- The dominant wavelength ( $\lambda_d$ ) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- Tolerance of Forward Voltage:  $\pm 0.1\text{V}$

**Typical Electrical/Optical Characteristic Curves at  $T_A = 25^\circ\text{C}$** 

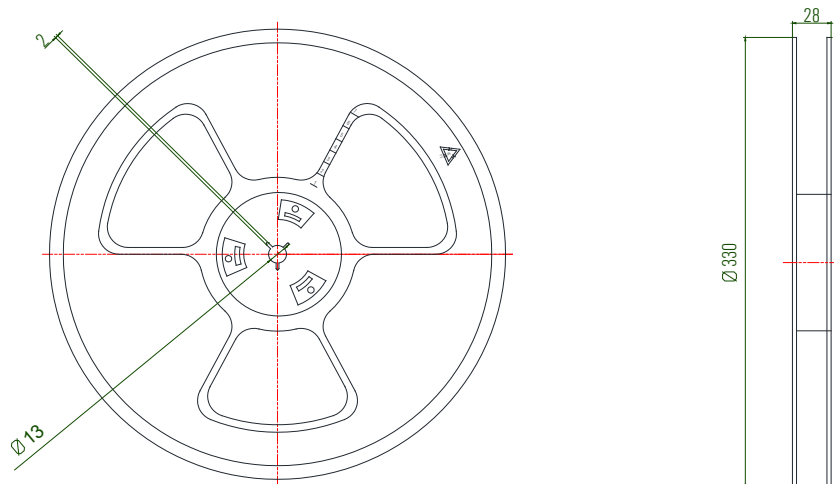
## KW1-S394ABA

10.0mm (0.39 inch) Blue LED Display

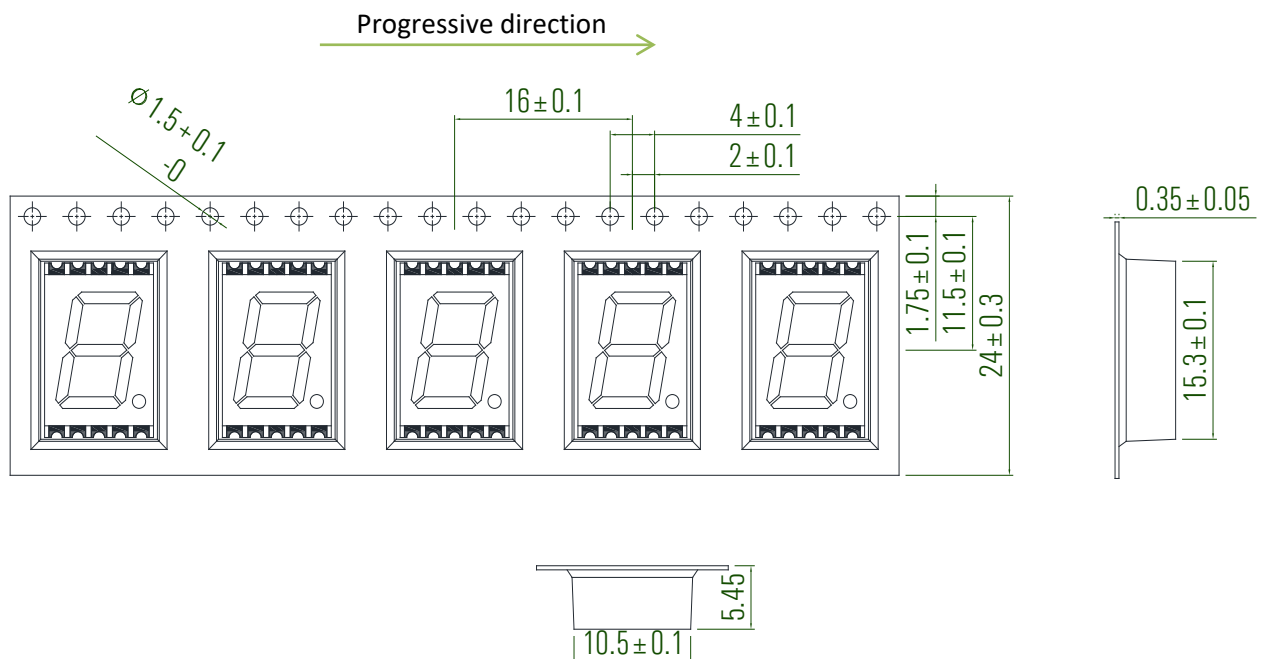
Single Digit 7-segment Surface Mount LED Display

### Technical Data Sheet

#### Reel Dimensions (units: mm)



#### Tape Specifications (units: mm)



Note: Tolerances unless mentioned  $\pm 0.25$  mm.

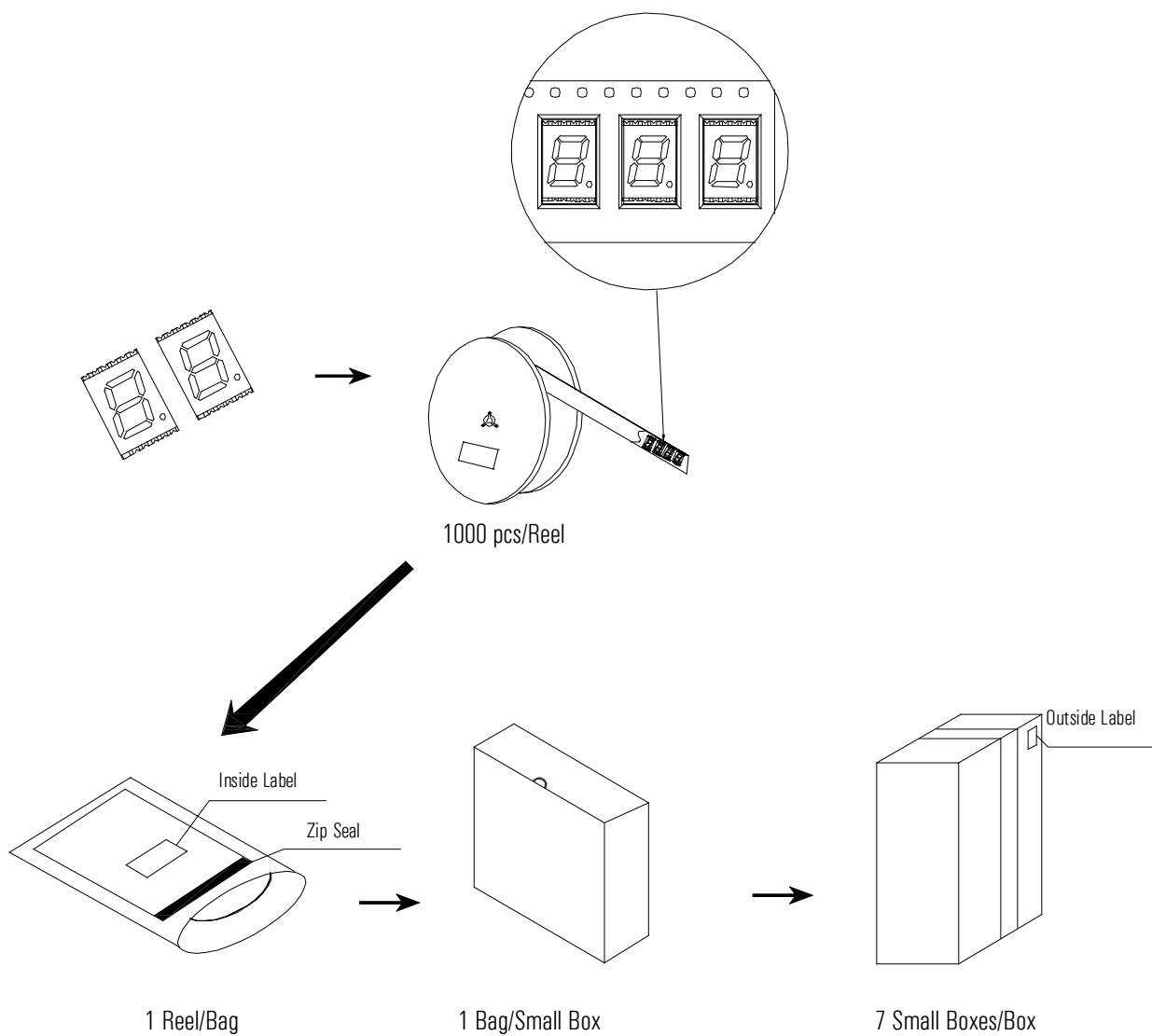
## KW1-S394ABA

10.0mm (0.39 inch) Blue LED Display

Single Digit 7-segment Surface Mount LED Display

### Technical Data Sheet

#### Packing & Label Specifications



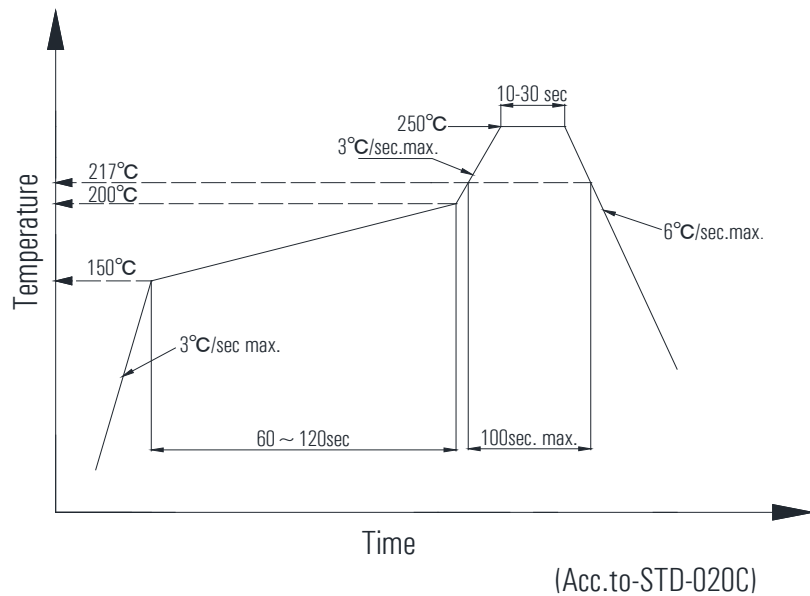
## Technical Data Sheet

### Precautions for Use

#### 1. Caution in ESD

Static electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices equipment and machinery must be properly grounded.

#### 2. Pb-Free Reflow Soldering Profile

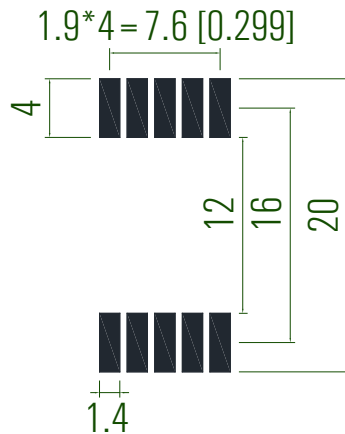


#### Notes:

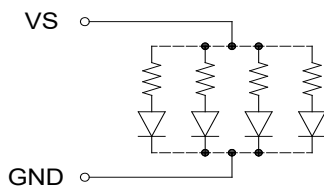
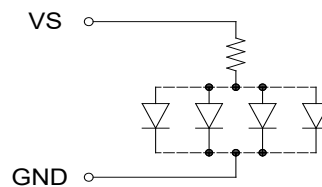
Pre-heat		Other	
Temperature min	150°C	Liquidus Temperature	217°C
Temperature max	200 °C	Time above Liquidus Temperature	100sec.max
Time	60-120sec	Peak Temperature	250°C
Average ramp-up rate	3 °C/sec.max.	Ramp- Down Rate from Peak Temperature	6 °C/sec. max.
		Reflow times	1 time

- Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.
- All parameters are maximum body case temperature values and cannot be considered as a soldering profile. The body case temperature was measured by soldering a thermal couple to the soldering point of LEDs.
- No more than one reflow welding is recommended.



**3. Recommended Soldering Pattern****4. Circuit Design Notes:**

- Protective current-limiting resistors may be necessary to operate the LEDs within the specified range.
- LEDs mounted in parallel should each be placed in series with its own current-limiting resistor.
- The driving circuit should be designed to protect the LED against reverse voltages and transient voltage spikes when the circuit is powered up or shut down.
- The safe operating current should be chosen after considering the maximum ambient temperature of the operating environment.

**Recommended Set-up****Invalid Set-up**

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6. The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, it may cause migration resulting in LED damage.
7. Sundries and stains are controlled within 0.2mm, which can be passed.
8. LED Storage Instructions
  - 1) Store LEDs at or below 30°C and 80% relative humidity (RH) before opening the package.
  - 2) LEDs should be used within one year of purchase.
  - 3) After opening the package, store LEDs at or below 30°C and 60% RH.

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**Technical Data Sheet**

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**Revision History**

Version	Date	Contents	Page
Version 1	June 23, 1995	Original Version	/
Version 2	December 10, 2012	Update the layout of the specifications data sheet	/
Version 3	March 5, 2017	Optimize product data	4
Version 4	May 10, 2022	Update the company logo, product images, specification drawings, and optical-electric curve charts.	1-11