

KW1-S394CVA

10.0mm (0.39inch) Orange Red LED Display

Single Digit 7-segment Surface Mount LED Display

Technical Data Sheet

Features

- High reliability
- Low power consumption
- Excellent characters appearance
- Evenly lighted segments
- Packaged in tape and reel for SMT manufacturing
- The thickness is thinner than traditional through-hole LED display
- I.C. compatible
- RoHS compliant



Descriptions

- The KW1-S394CVA is a 10.0mm (0.39inch) digit height surface mount 7-segment LED display.
- The display provides excellent reliability in bright ambient light.
- The device is available as either common anode or common cathode.
- The device is made with white diffused segments and gray surface.

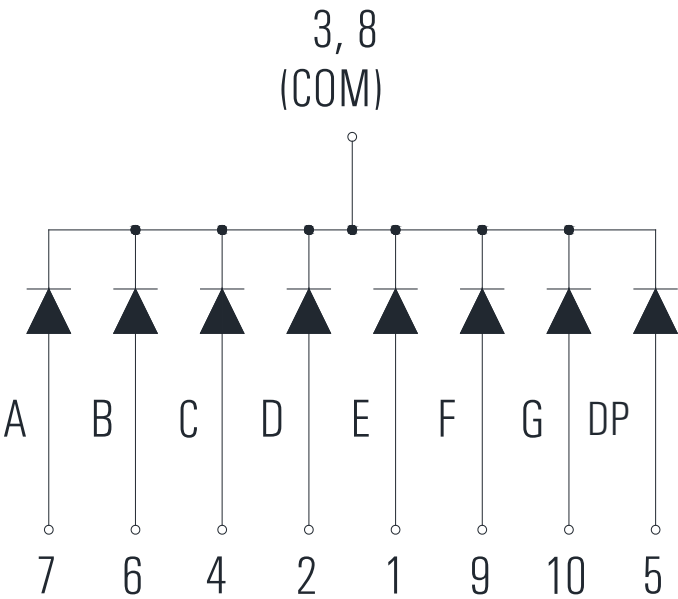
Applications

- Home and smart appliances
- Instrument panels
- Display time and digital combination
- Test and measurement equipment
- Control units

Device Selection Guide

Part No.	Emitting Color	Circuit Common
KW1-S394CVA	Orange Red	Common Cathode

Internal Circuit Diagram



Technical Data Sheet

Absolute Maximum Ratings at $T_A=25^{\circ}\text{C}$

Parameters	Symbol	Max	Unit
Power Dissipation (Per Chip)	P_D	48	mW
Peak Forward Current (Per Segment) (1/10 Duty Cycle, 0.1ms Pulse Width)	I_{FP}	40	mA
Forward Current (Per Segment)	I_F	20	mA
Reverse Voltage (Per Chip)	V_R	5	V
Operating Temperature Range	T_{opr}	-40°C to $+80^{\circ}\text{C}$	
Storage Temperature Range	T_{stg}	-40°C to $+85^{\circ}\text{C}$	
Soldering Temperature	T_{sld}	260 $^{\circ}\text{C}$ for 5 Seconds	

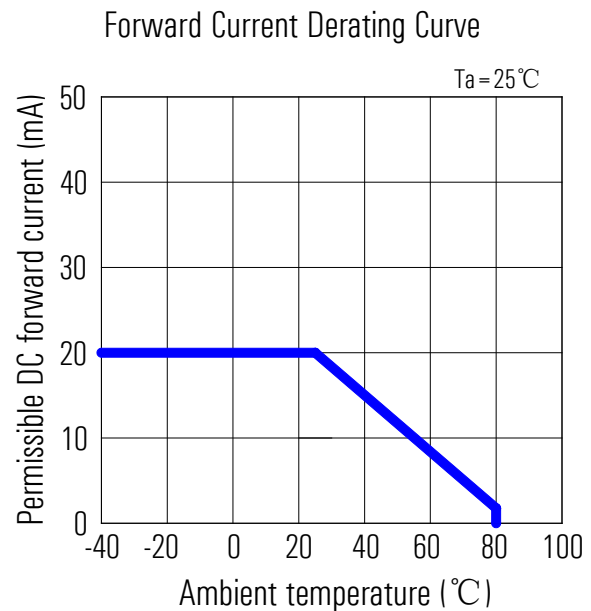
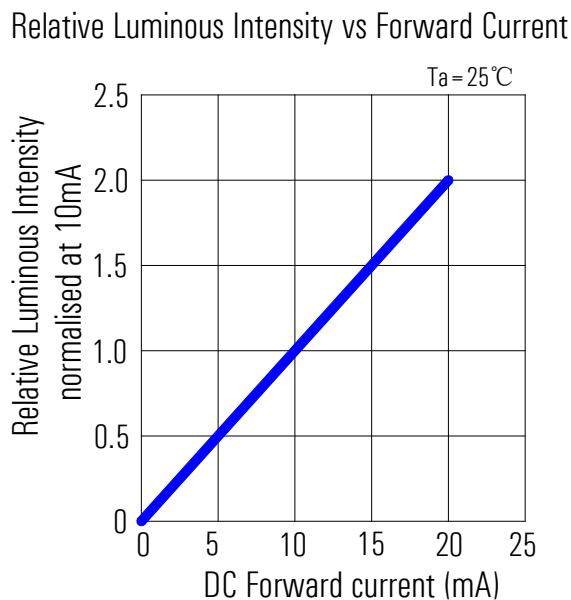
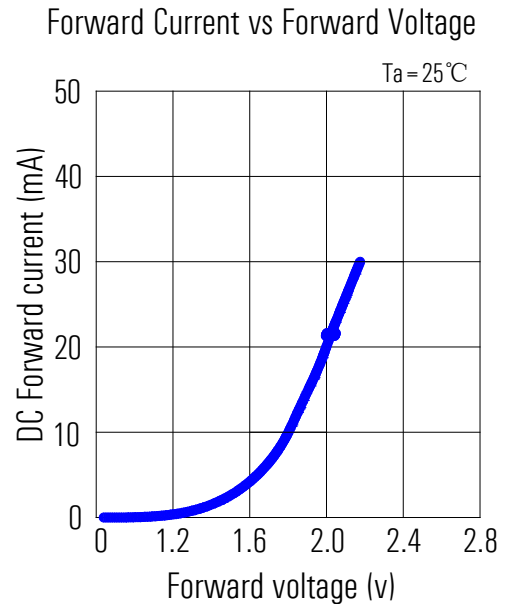
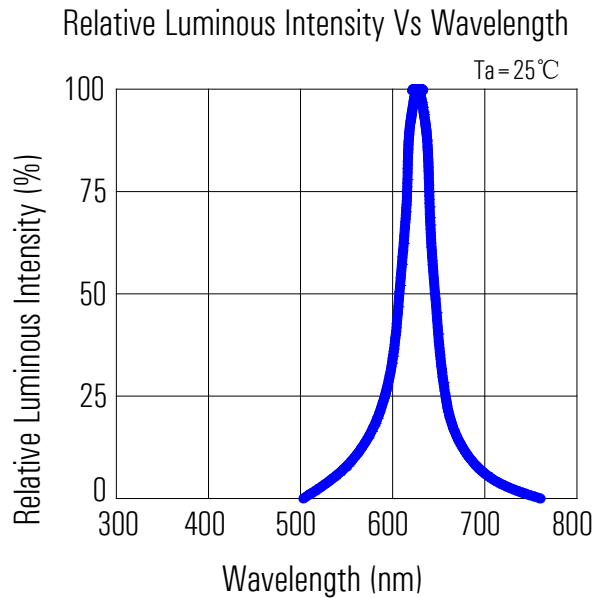
Electrical Optical Characteristics at $T_A=25^{\circ}\text{C}$

Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Average Luminous Intensity	I_v	8.0	16.0	---	mcd	$I_F=5\text{mA}$ (Note a)
		16.0	32.0	---	mcd	$I_F=10\text{mA}$ (Note a)
Luminous Intensity Matching Ratio	I_{v-m}	---	---	2:1		$I_F=20\text{mA}$
Peak Emission Wavelength	λ_p	---	632	---	nm	$I_F=20\text{mA}$
Dominant Wavelength	λ_d	---	624	---	nm	$I_F=20\text{mA}$ (Note b)
Spectral Line Half-Width	$\Delta\lambda$	---	20	---	nm	$I_F=20\text{mA}$
Forward Voltage (Per Segment)	V_F	---	2.0	2.4	V	$I_F=20\text{mA}$ (Note c)
Reverse Current (Per Segment)	I_R	---	---	50	μA	$V_R=5\text{V}$

Notes:

- Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
Tolerance of Luminous Intensity: $\pm 10\%$
- The dominant wavelength (λ_d) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

c. Tolerance of Forward Voltage: $\pm 0.1V$

Typical Electrical/Optical Characteristic Curves at $T_A = 25^\circ\text{C}$ 

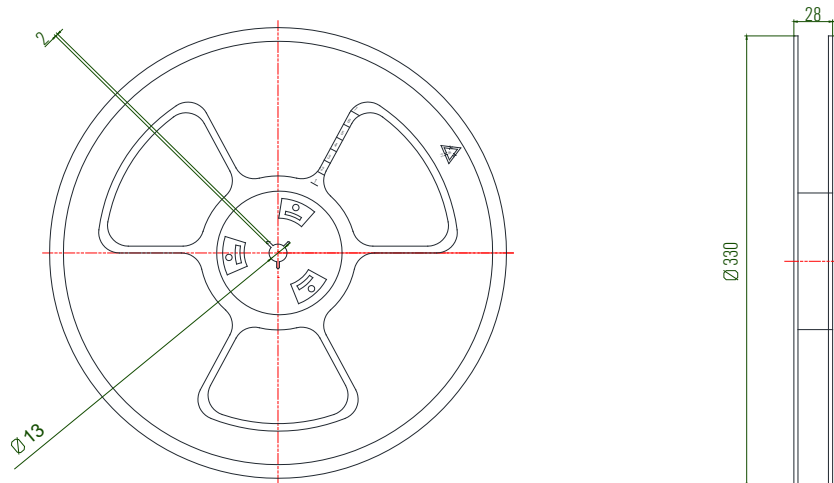
KW1-S394CVA

10.0mm (0.39inch) Orange Red LED Display

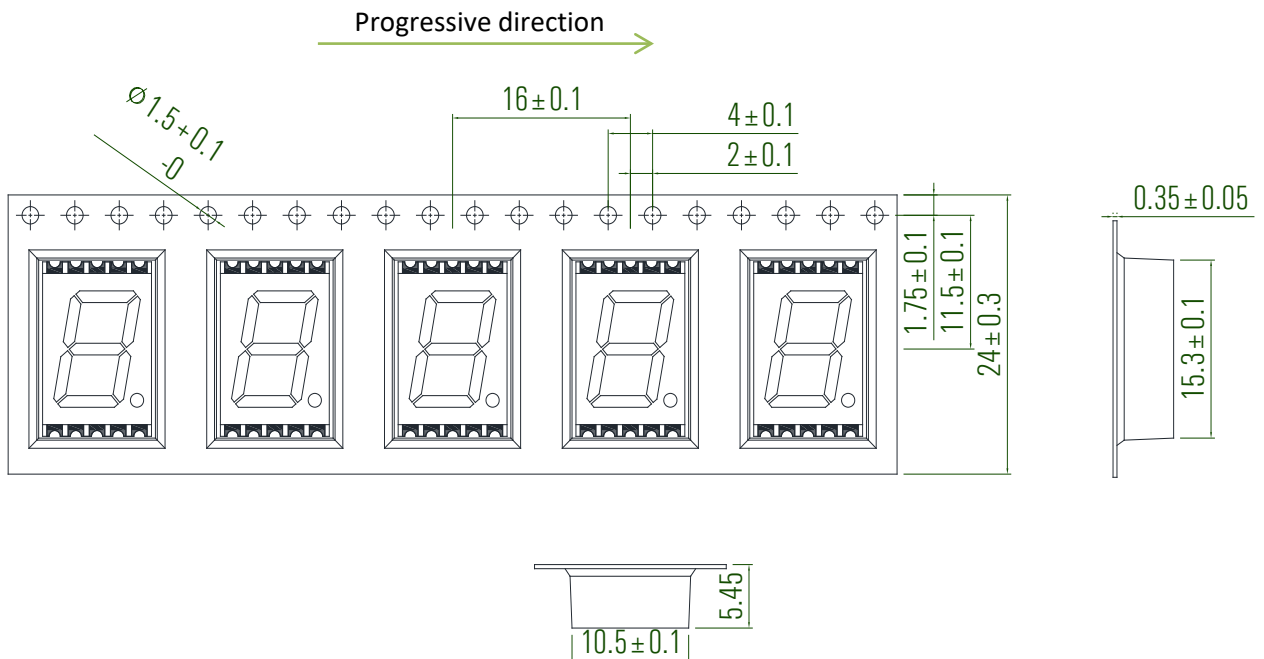
Single Digit 7-segment Surface Mount LED Display

Technical Data Sheet

Reel Dimensions (units: mm)



Tape Specifications (units: mm)



KW1-S394CVA

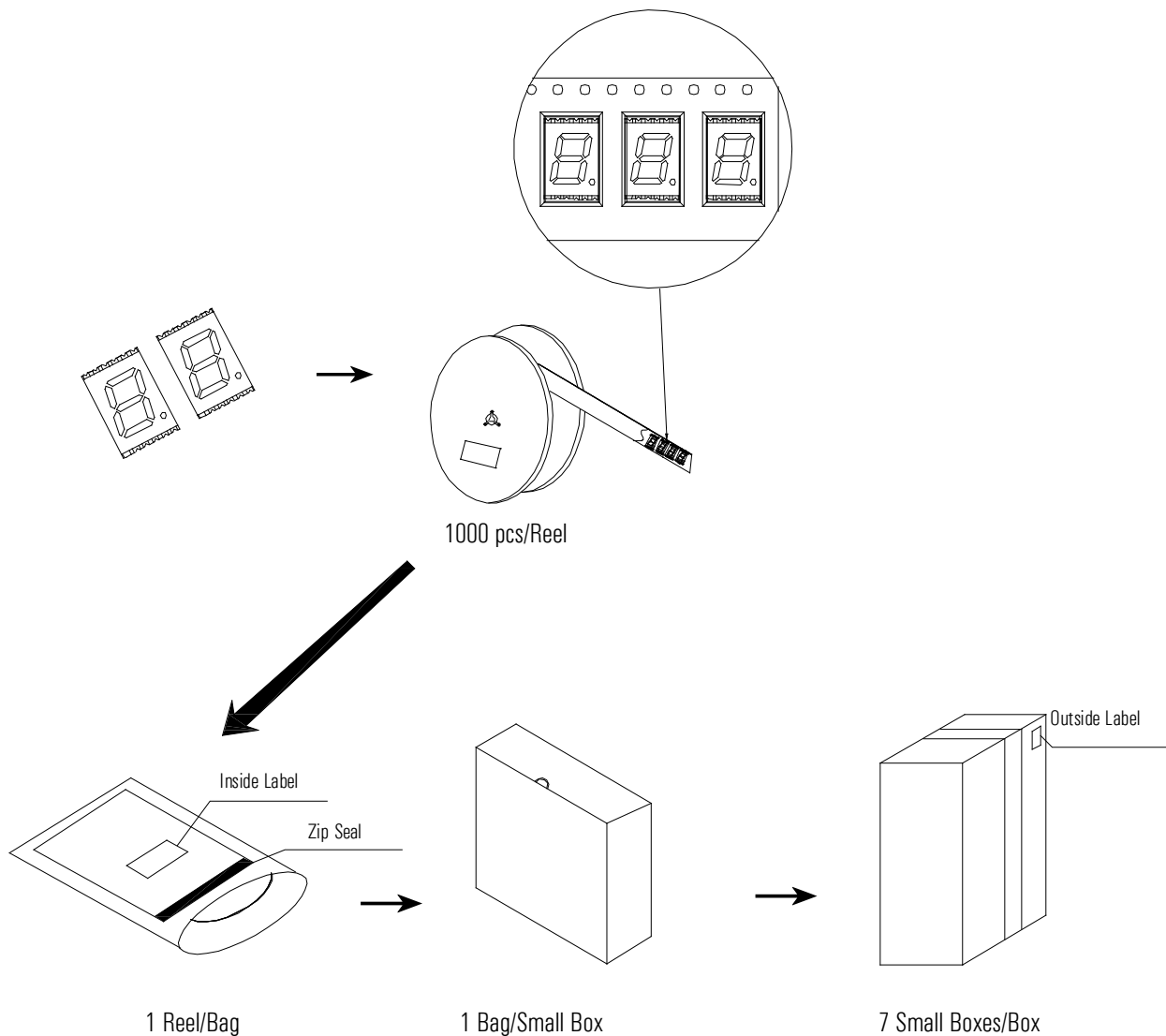
10.0mm (0.39inch) Orange Red LED Display

Single Digit 7-segment Surface Mount LED Display

Technical Data Sheet

Note: Tolerances unless mentioned $\pm 0.25\text{mm}$.

Packing & Label Specifications

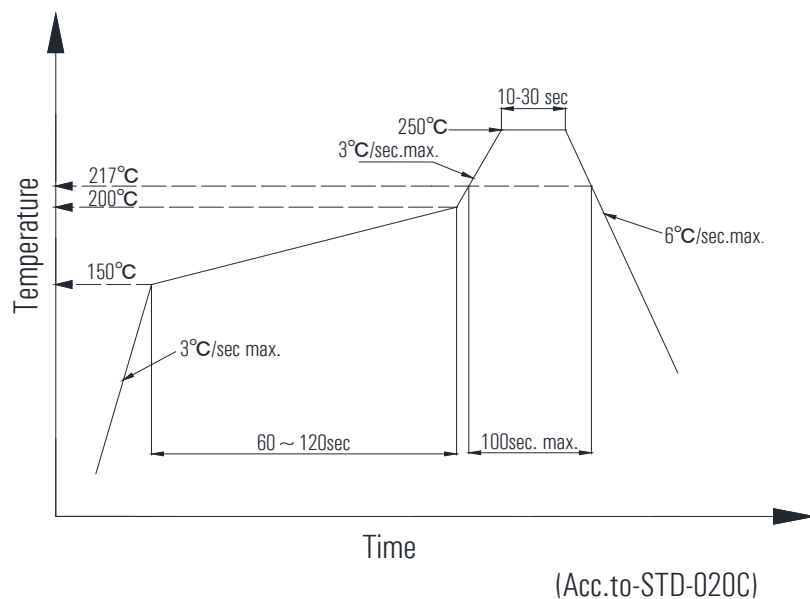


Precautions for Use

1. Caution in ESD

Static electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices equipment and machinery must be properly grounded.

2. Pb-Free Reflow Soldering Profile

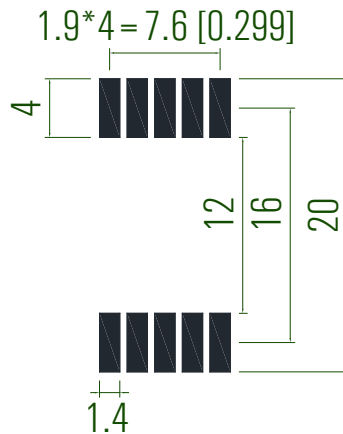


Notes:

Pre-heat		Other	
Temperature min	150°C	Liquidus Temperature	217°C
Temperature max	200 °C	Time above Liquidus Temperature	100sec.max
Time	60-120sec	Peak Temperature	250°C
Average ramp-up rate	3 °C/sec.max.	Ramp- Down Rate from Peak Temperature	6 °C/sec. max.
		Reflow times	1 time

- Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.
- All parameters are maximum body case temperature values and cannot be considered as a soldering profile. The body case temperature was measured by soldering a thermal couple to the soldering point of LEDs.
- No more than one reflow welding is recommended.

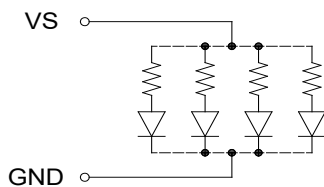
3. Recommended Soldering Pattern



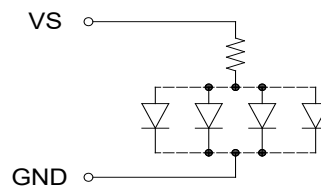
4. Circuit Design Notes:

- Protective current-limiting resistors may be necessary to operate the LEDs within the specified range.
- LEDs mounted in parallel should each be placed in series with its own current-limiting resistor.
- The driving circuit should be designed to protect the LED against reverse voltages and transient voltage spikes when the circuit is powered up or shut down.
- The safe operating current should be chosen after considering the maximum ambient temperature of the operating environment.

Recommended Set-up



Invalid Set-up



Terms and conditions for the usage of this document

1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Luckylight will not be responsible for any subsequent issues.
4. The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Luckylight representative for further assistance.
5. The contents and information of this document may not be reproduced or re-transmitted without permission by Luckylight.
6. The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, it may cause migration resulting in LED damage.
7. Sundries and stains are controlled within 0.2mm, which can be passed.
8. LED Storage Instructions
 - 1) Store LEDs at or below 30°C and 80% relative humidity (RH) before opening the package.
 - 2) LEDs should be used within one year of purchase.
 - 3) After opening the package, store LEDs at or below 30°C and 60% RH.

Disclaimer**1. Product Material and Specification Adjustment Rights:**

Luckylight reserves the right to update product materials or specifications to improve reliability, functionality, design, or for other valid reasons.

2. Description of Data in Datasheets:

The data presented in this datasheet represents typical values and does not constitute guaranteed figures. The data provided is for reference purposes only.

3. Compliance with Usage Instructions:

When using this product, please strictly adhere to the absolute maximum ratings and instructions outlined in the specification sheets. Luckylight shall not be held responsible for any damage resulting from non-compliance with these instructions.

4. Application Limitations:

This product is not intended for applications in military, aviation, automotive, medical, life-sustaining, or life-saving fields where failure could cause personal injury or death. For specific application requirements, please consult an authorized Luckylight sales representative.

5. Disclaimer:

Luckylight strives for accuracy in its datasheets, specifications, and disclosures. However, we cannot be held liable for any errors or omissions. Product suitability for specific applications is the customer's responsibility.

6. Limitation of Liability:

Luckylight's liability is limited to the cost of the product. We are not liable for any damages arising from product application, continued production, or any product usage.

Technical Data Sheet

Revision History

Version	Date	Contents	Page
Version 1	June 23, 1995	Original Version	/
Version 2	December 10, 2012	Update the layout of the specifications data sheet	/
Version 3	March 5, 2017	Optimize product data	4
Version 4	May 10, 2022	Update the company logo, product images, specification drawings, and optical-electric curve charts.	1-11