3.5x2.8mm, 0.2w Mid-power Super Bright Red LED Surface Mount PLCC-2 LED Indicator



Technical Data Sheet

Features:

- PLCC-2 package.
- White package.
- Colorless clear window.
- Inter reflector.
- Small viewing angle.
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (8mm Tape).
- The product itself will remain within RoHS compliant Version.

Descriptions:

 The R2835T series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- Indicator and backlight in office and family equipment.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

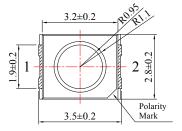
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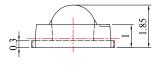
Part No.	Emitting Color	Lens Color
R2835TVC-S5	Super Bright Red	Water Clear

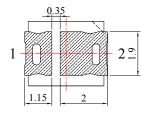
Package Dimension:



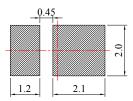


Polarity





Recommended Soldering Pad Dimensions



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25℃

Pd	0.2	W	
IFP	100		
	100	mA	
IF	60	mA	
VR	5	V	
ESD	2000	V	
Topr	-40°C to +80°C		
Tstg	-40℃ to +85℃		
Tsld	260 ℃ for 5 Seconds		
-	ESD Topr Tstg	ESD 2000 Topr -40°C to +80°C Tstg -40°C to +85°C	

Notes:

a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity ^(a)	IV	1500	2000		mcd	IF=60mA
Luminous Flux ^(a)	Φν	5	8		LM	IF=60mA
Viewing Angle ^(b)	201/2		60		Deg	IF=60mA
Peak Emission Wavelength	λр		632		nm	IF=60mA
Dominant Wavelength ^(C)	λd		624		nm	IF=60mA
Spectral Line Half-Width	Δλ		20		nm	IF=60mA
Forward Voltage	VF	1.60	2.10	2.40	V	IF=60mA
Reverse Current	IR			10	μA	VR=5V

Notes:

a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

b. 201/2 is the o -axis angle where the luminous intensity is 1/2 the peak intensity

c. The dominant wavelength (λ d) is derived from the CIE chromaticity diagram and represents the single wavelength which

defines the color of the device.

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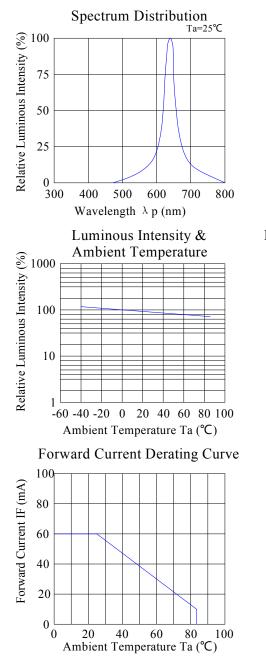
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Surface Mount PLCC-2 LED Indicator

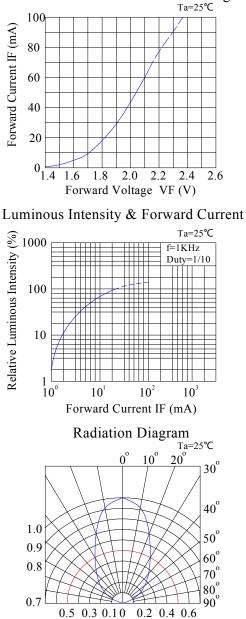
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Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)



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Forward Current & Forward Voltage

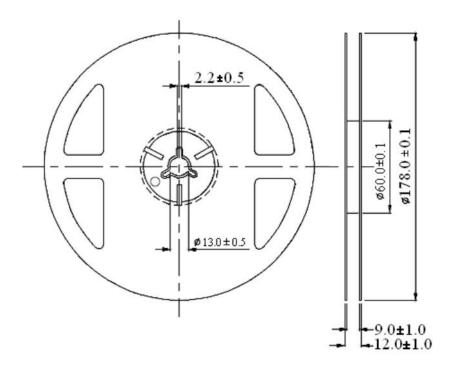
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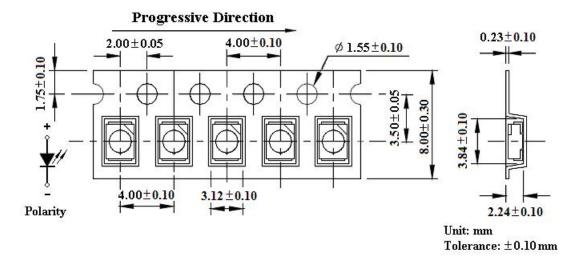
Reel Dimensions:



Unit: mm Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 2000 pcs per reel.



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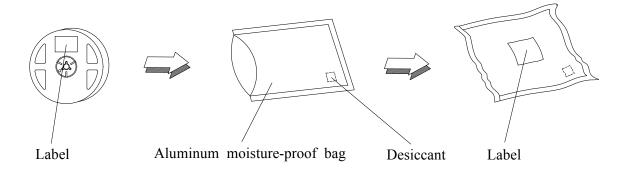
Surface Mount PLCC-2 LED Indicator



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Packing & Label Specifications:

Moisture Resistant Packaging:



Label Outside Box Side 285 (410) Part No.: PO No.: FQC Lot No .: XXXXXX PASS ~ Quantity: XXXX PCS Bin Code: XXXX RoHS Outside Label Label

475 (465)

Date

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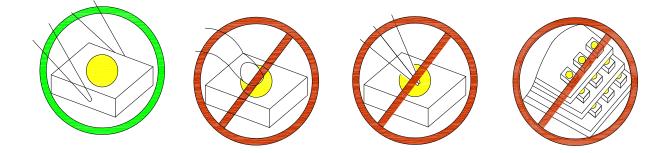
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CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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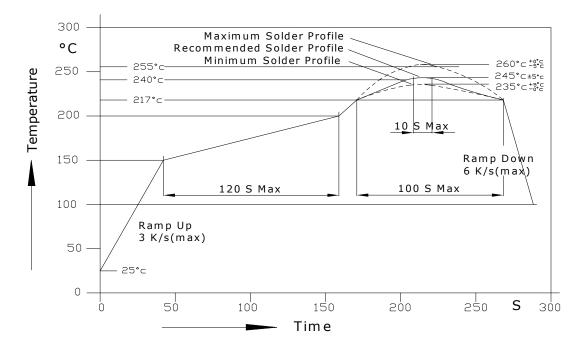
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3. Soldering Condition

3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

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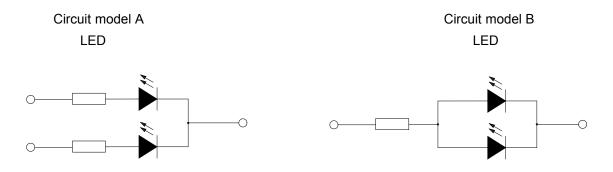
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3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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