3.0x2.0mm, Warm White LED 3020 Surface Mount LED



Technical Data Sheet

Features:

- EMC package.
- White package.
- Inter reflector.
- Wide viewing angle.
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (8mm Tape).
- The product itself will remain within RoHS compliant Version.

Descriptions:

The white LED which was fabricated using a blue LED and a phosphor, and the phosphor is excited by blue light and emits yellow fluorescence the mixture of blue light and yellow light results in white emission.

Applications:

- Indicator and backlight in office and family equipment.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

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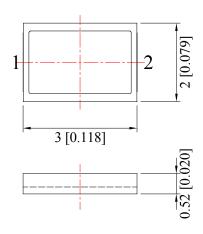
3.0x2.0mm,Warm White LED 3020 Surface Mount LED

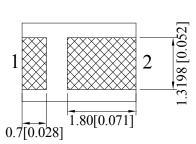


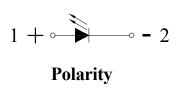
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Part No.	Emitting Color	Lens Color
R3020EW-W6H-Q54	Warm White	Yellow Diffused

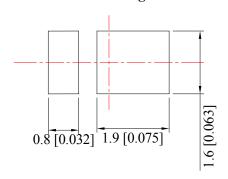
Package Dimension:







Recommended Soldering Pad Dimensions



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25℃

Symbol	Max	Unit	
Pd	540	mW	
IFP	200	mA	
IF	150	mA	
VR	5	V	
ESD	1000	V	
Topr	-40°C to +85°C		
Tstg	-40°C to +85°C		
Tsld	260 $^{\circ}{\mathbb C}$ for 5 Seconds		
	Pd IFP IF VR ESD Topr Tstg	Pd 540 IFP 200 IF 150 VR 5 ESD 1000 Topr -40°C to +85 Tstg -40°C to +85	

Notes

Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition	
Luminous Flux (a)	Ф۷	54	58		lm	IF=150mA	
Viewing Angle	201/2		120		Deg	IF=150mA	
Chromoticity Coordinates (b)	х		0.43			IF-150m A	
Chromaticity Coordinates (b)	у		0.40			IF=150mA	
Color Temperature	CCT	2600	3000	3500	K	IF=150mA	
Color Rendering Index	CRI	80			Ra	IF=150mA	
Forward Voltage ^(C)	VF	2.80	3.20	3.60	V	IF=150mA	
Reverse Current	IR			10	μΑ	V _R =5V	

Notes:

a. Luminous flux measurement tolerance: ±10%.

b. Color coordinates measurement tolerance: ±0.015

c. Forward voltage measurement tolerance: ±0.1V

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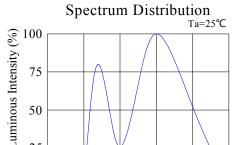
a. Duty Factor = 10%, Frequency = 1 kHz

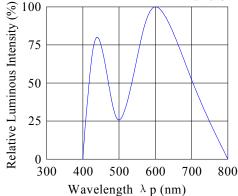
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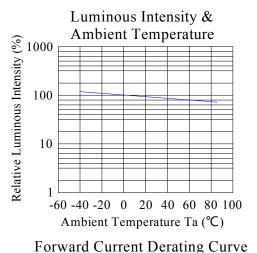
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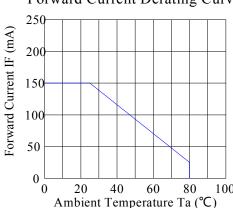
Technical Data Sheet

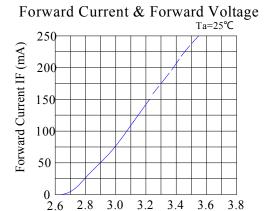
Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)





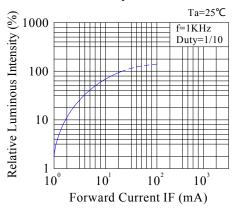


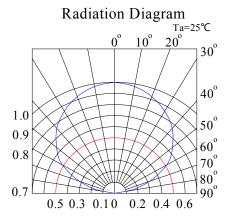




Luminous Intensity & Forward Current

Forward Voltage VF (V)





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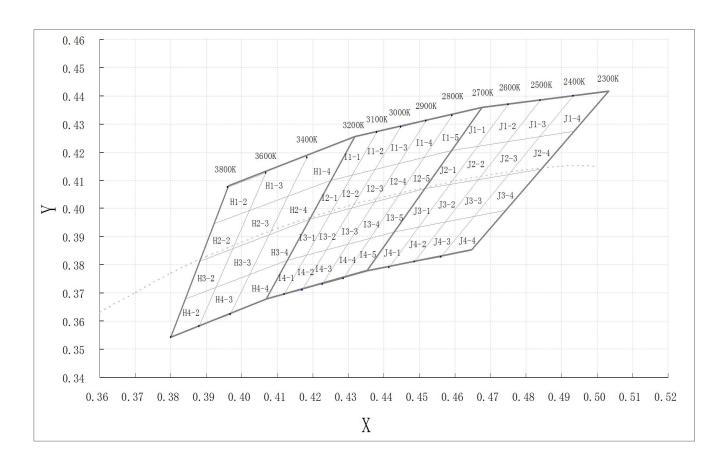
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CIE 1931 Chromaticity Diagram:



Chromaticity Coordinates Specifications for Bin Rank:

Bin Code	Left x	Left y	Тор х	Тор у	Right x	Right y	Bottom x	Bottom y
H1-2	0.392	0.394	0.402	0.399	0.407	0.413	0.396	0.408
H2-2	0.388	0.381	0.397	0.386	0.402	0.399	0.392	0.394
H3-2	0.384	0.367	0.393	0.372	0.397	0.386	0.388	0.381
H4-2	0.380	0.354	0.388	0.358	0.393	0.372	0.384	0.367
H1-3	0.402	0.399	0.412	0.403	0.418	0.419	0.407	0.413
H2-3	0.397	0.386	0.407	0.390	0.412	0.403	0.402	0.399
H3-3	0.393	0.372	0.402	0.376	0.407	0.390	0.397	0.386
H4-3	0.388	0.358	0.397	0.362	0.402	0.376	0.393	0.372
H1-4	0.412	0.403	0.425	0.410	0.432	0.426	0.418	0.419
H2-4	0.407	0.390	0.419	0.396	0.425	0.410	0.412	0.403
H3-4	0.402	0.376	0.413	0.382	0.419	0.396	0.407	0.390
H4-4	0.397	0.362	0.407	0.368	0.413	0.382	0.402	0.376
I1-1	0.425	0.410	0.431	0.412	0.438	0.428	0.432	0.426

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I2-1	0.419	0.396	0.424	0.398	0.431	0.412	0.425	0.410
I3-1	0.413	0.382	0.418	0.384	0.424	0.398	0.419	0.396
I4-1	0.407	0.368	0.412	0.370	0.418	0.384	0.413	0.382
I1-2	0.431	0.412	0.437	0.414	0.445	0.430	0.438	0.428
12-2	0.424	0.398	0.430	0.400	0.437	0.414	0.431	0.412
13-2	0.418	0.384	0.423	0.385	0.430	0.400	0.424	0.398
14-2	0.412	0.370	0.417	0.372	0.423	0.385	0.418	0.384
I1-3	0.437	0.414	0.444	0.416	0.452	0.432	0.445	0.430
12-3	0.430	0.400	0.437	0.402	0.444	0.416	0.437	0.414
13-3	0.423	0.385	0.430	0.387	0.437	0.402	0.430	0.400
I4-3	0.417	0.372	0.423	0.374	0.430	0.387	0.423	0.385
I1-4	0.444	0.416	0.451	0.418	0.459	0.434	0.452	0.432
12-4	0.437	0.402	0.444	0.404	0.451	0.418	0.444	0.416
13-4	0.430	0.387	0.436	0.389	0.444	0.404	0.437	0.402
14-4	0.423	0.374	0.429	0.376	0.436	0.389	0.430	0.387
I1-5	0.451	0.418	0.460	0.421	0.468	0.436	0.459	0.434
12-5	0.444	0.404	0.452	0.407	0.460	0.421	0.451	0.418
13-5	0.436	0.389	0.444	0.392	0.452	0.407	0.444	0.404
I4-5	0.429	0.376	0.436	0.378	0.444	0.392	0.436	0.389
J1-1	0.460	0.421	0.466	0.422	0.475	0.437	0.468	0.436
J2-1	0.452	0.407	0.458	0.408	0.466	0.422	0.460	0.421
J3-1	0.444	0.392	0.449	0.393	0.458	0.408	0.452	0.407
J4-1	0.436	0.378	0.441	0.379	0.449	0.393	0.444	0.392
J1-2	0.466	0.422	0.475	0.424	0.484	0.439	0.475	0.437
J2-2	0.458	0.408	0.467	0.410	0.475	0.424	0.466	0.422
J3-2	0.449	0.393	0.458	0.395	0.467	0.410	0.458	0.408
J4-2	0.441	0.379	0.449	0.381	0.458	0.395	0.449	0.393
J1-3	0.475	0.424	0.483	0.425	0.493	0.440	0.484	0.439
J2-3	0.467	0.410	0.475	0.412	0.483	0.425	0.475	0.424
J3-3	0.458	0.395	0.465	0.397	0.475	0.412	0.467	0.410
J4-3	0.449	0.381	0.456	0.383	0.465	0.397	0.458	0.395
J1-4	0.483	0.425	0.493	0.427	0.503	0.442	0.493	0.440
J2-4	0.475	0.412	0.484	0.414	0.493	0.427	0.483	0.425
J3-4	0.465	0.397	0.474	0.399	0.484	0.414	0.475	0.412
J4-4	0.456	0.383	0.465	0.385	0.474	0.399	0.465	0.397

Notes:

- 1. Color coordinates measurement allowance is \pm 0.15.
- 2. One delivery will include up to two consecutive color ranks and three luminous intensity ranks of the products the quantity-ratio of the ranks is decided by *Luckylight*.

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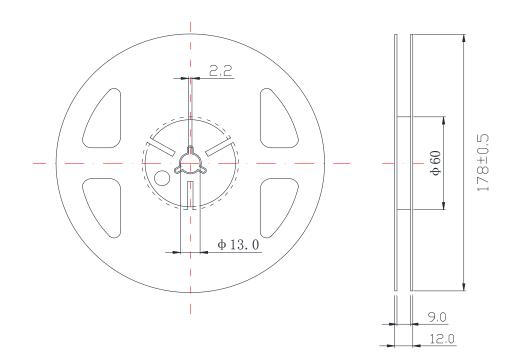
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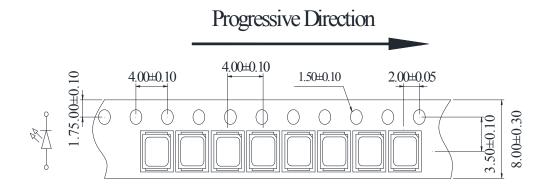
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Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 5000 pcs per reel.



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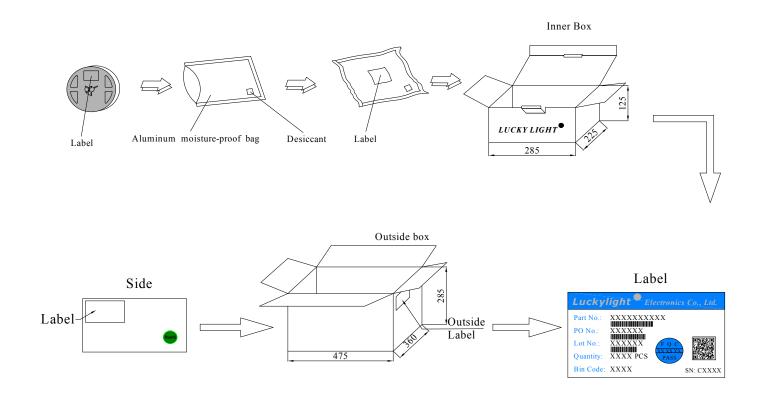
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Packing & Label Specifications:

Moisture Resistant Packaging:



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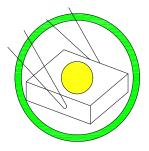


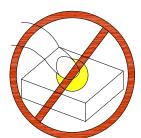
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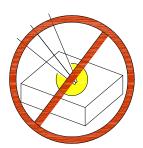
CAUTIONS

1. Handling Precautions:

- 1.1 Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2 Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3 Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









1.4 Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage:

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5 The LEDs should be used within 24 hours after opening the package.
- 2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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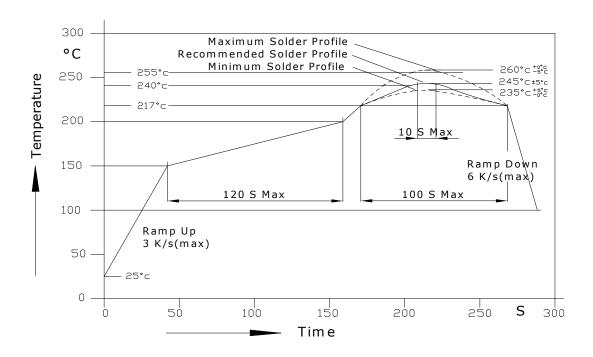
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3. Soldering Condition:

3.1 Pb-free solder temperature profile.



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 3.5 Recommended soldering conditions:

Reflo	w soldering	Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max. (Max. two times)			

3.6 Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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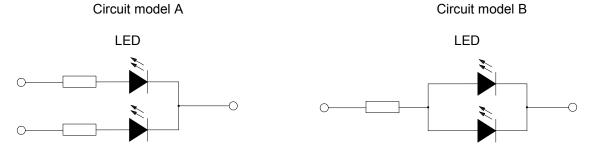
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4. Drive Method:

4.1 An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

5. ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents. The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product and >1.4V@0.1mA for AllnGaP product.

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