

3.5x2.8mm, 0.2w Mid-power White LED 2835 Round head Surface Mount PLCC-2 LED

Technical Data Sheet

Features:

- PLCC-2 package.
- White package.
- Inter reflector.
- Small viewing angle.
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (8mm Tape).
- The product itself will remain within RoHS compliant Version.

Descriptions:

• The RT2835 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- Indicator and backlight in office and family equipment.
- Flat backlight for LCD's, switches and symbols.
- General use.

Spec No.: RT2835
Issue No.: G-Rev-5
Luckylight Electronics Co., Ltd

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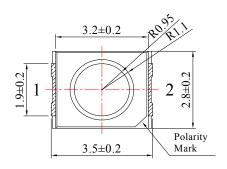


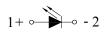
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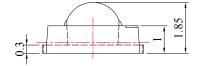
Part No.	Emitting Color	Lens Color
RT2835W-W2-S20	Pure White	Water Clear

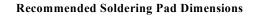
Package Dimension:

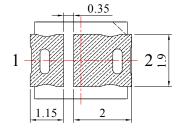


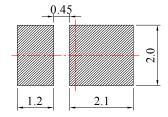












Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Max	Unit	
Power Dissipation	Pd	0.2	W	
Peak Forward Current ^(a)	IFP	100	mA	
DC Forward Current	IF	60	mA	
Reverse Voltage	VR	5	V	
Electrostatic Discharge (HBM)	ESD	1000	V	
Operating Temperature Range	Topr	-40℃ to +85℃		
Storage Temperature Range	Tstg	-40°C to +85°C		
Soldering Temperature	Tsld	260 ℃ for 5 Seconds		

Notes:

Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Flux (a)	Ф۷	20	24		Lm	IF=60mA
Viewing Angle	201/2		120		Deg	IF=60mA
Chromoticity Coordinates (b)	х		0.31			15-00-A
Chromaticity Coordinates (b)	у		0.32			IF=60mA
Color Temperature	ССТ	5000	6500		K	IF=60mA
Color Rendering Index	CRI	70			Ra	IF=60mA
Forward Voltage ^(C)	VF	2.80	3.20	3.60	V	IF=60mA
Reverse Current	IR			10	μA	V _R =5V

Notes:

a. Luminous flux measurement tolerance: ±10%.

b. Color coordinates measurement tolerance: ±0.015

c. Forward voltage measurement tolerance: ±0.1V

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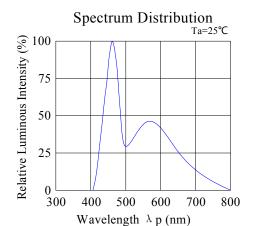
a. Duty Factor = 10%, Frequency = 1 kHz

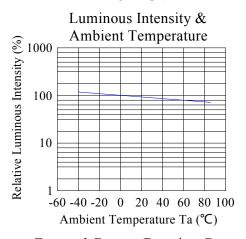


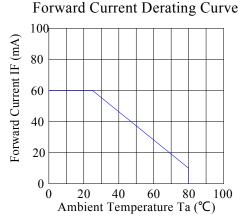
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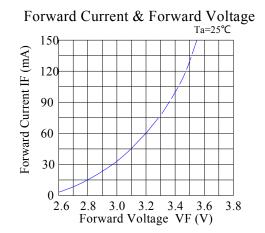
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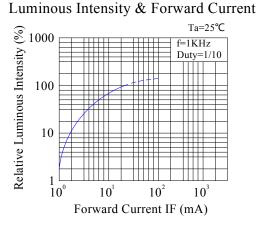
Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)

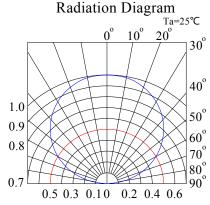












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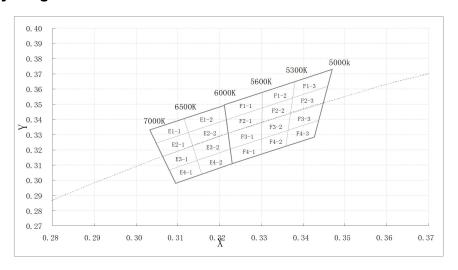
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CIE Chromaticity Diagram:



Chromaticity Coordinates Specifications for Bin Rank (Ta=25℃):

Bin Code	Left x	Left y	Тор х	Тор у	Right x	Right y	Bottom x	Bottom y
E1-1	0.305	0. 324	0. 313	0. 331	0. 312	0.341	0. 303	0. 333
E2-1	0.306	0.316	0. 314	0. 323	0. 313	0. 331	0. 305	0. 324
E3-1	0.308	0.307	0. 315	0. 313	0. 314	0. 323	0.306	0. 316
E4-1	0.310	0. 298	0. 316	0.304	0. 315	0. 313	0.308	0. 307
E1-2	0. 313	0.331	0. 323	0.340	0. 323	0. 349	0. 312	0. 341
E2-2	0.314	0. 323	0. 323	0.330	0. 323	0.340	0. 313	0. 331
E3-2	0. 315	0.313	0. 323	0.321	0. 323	0.330	0. 314	0. 323
E4-2	0. 316	0.304	0. 323	0.311	0. 323	0. 321	0. 315	0. 313
F1-1	0. 323	0.340	0. 330	0. 347	0. 330	0. 357	0. 323	0. 349
F2-1	0. 323	0.330	0.330	0. 337	0. 330	0. 347	0. 323	0.340
F3-1	0. 323	0.321	0. 330	0. 327	0. 330	0. 337	0. 323	0.330
F4-1	0. 323	0.311	0. 330	0.317	0. 330	0. 327	0. 323	0. 321
F1-2	0.330	0.347	0. 337	0.354	0. 338	0. 365	0. 330	0. 357
F2-2	0. 330	0. 337	0. 337	0. 343	0. 337	0. 354	0. 330	0. 347
F3-2	0.330	0.327	0. 337	0. 333	0. 337	0. 343	0. 330	0. 337
F4-2	0.330	0.317	0. 337	0.322	0. 337	0. 333	0. 330	0. 327
F1-3	0. 337	0.354	0. 346	0. 362	0. 347	0. 373	0. 338	0. 365
F2-3	0. 337	0.343	0. 345	0. 351	0. 346	0.362	0. 337	0. 354
F3-3	0. 337	0. 333	0. 344	0.340	0. 345	0. 351	0. 337	0. 343
F4-3	0. 337	0. 322	0. 343	0. 328	0. 344	0.340	0. 337	0. 333

Notes:

1. Color coordinates measurement allowance is \pm 0.15.

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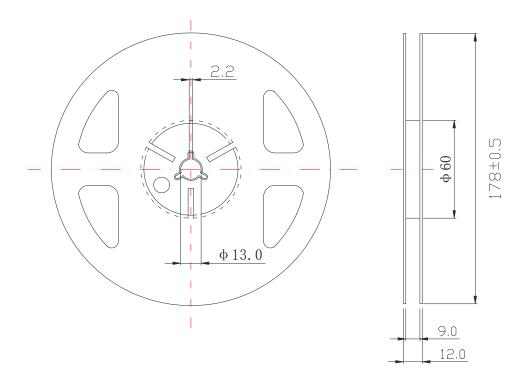


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2. One delivery will include up to two consecutive color ranks and three luminous intensity ranks of the products the quantity-ratio of the ranks is decided by *Luckylight*.

Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 2000 pcs per reel.

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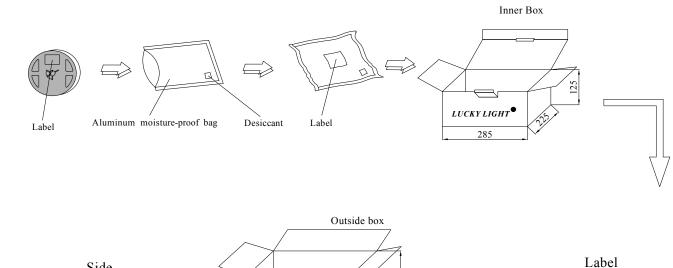


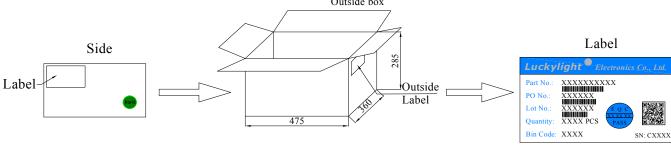
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Packing & Label Specifications:

Moisture Resistant Packaging:





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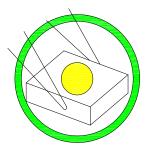
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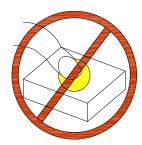
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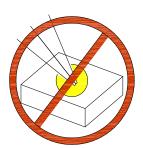
CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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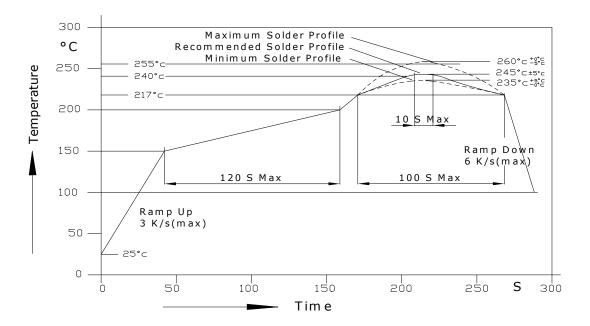
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3. Soldering Condition

3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

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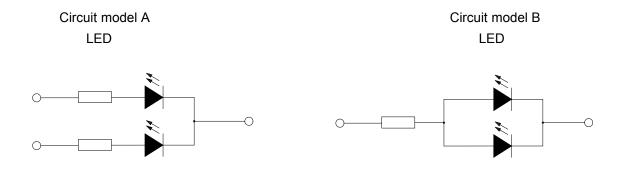
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However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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