# 1.6x0.8mm, Red & Pure Green LED Surface Mount Bi-Color Chip LED Indicator



#### **Technical Data Sheet**

#### Features:

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Bi-color type.
- Color: Red & Pure Green.
- The product itself will remain within RoHS compliant Version.

# **Descriptions:**

- The S195A SMD LED is much smaller than lead frame type components, thus enable smaller board size,
   higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

# **Applications:**

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Spec No.: S195A

Issue No.: G-Rev-5

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Page: 1 / 12

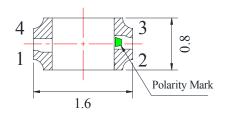
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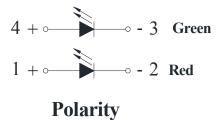


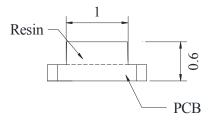
# **Technical Data Sheet**

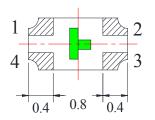
Part No.	Emitting Color		Lens Color
CAOEAN/DOC OD CEADM	V	Red	Motor Class
S195AVPGC-2B-G51BM	PG	Pure Green	Water Clear

# **Package Dimension:**

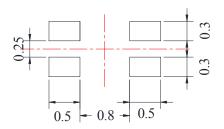








# **Recommended Soldering Pad Dimensions**



#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.25 mm (.010") unless otherwise noted.

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Issue No.: G-Rev-5

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Page: 2 / 12

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# **Technical Data Sheet**

# **Absolute Maximum Ratings at Ta=25℃**

Parameters	Symbol	<b>Emitting Color</b>	Max.	Unit	
Para Piaria dia	DD	Red	60		
Power Dissipation	PD	Green	85	mW	
Deals Fernand Corner (2)	IED	Red	100	0	
Peak Forward Currentt (a)	IFP -	Green	100	mA	
Continuous Forward Commont(h)	IF	Red	25		
Continuous Forward Current <sup>(b)</sup>		Green	25	mA	
Reverse Voltage	VR	5		V	
EL LUC BUILD (UDIA)	F0D	Red	2000	V	
Electrostatic Discharge (HBM)	ESD	Green	1000	V	
Operating Temperature Range	Topr	-40℃ to +85℃			
Storage Temperature Range	Tstg	-40℃ to +85℃			
Soldering Temperature	Tsld	260℃ for 5 Seconds			

#### Notes:

a. Duty Factor = 10%, Frequency = 1 kHz

b. Derate linearly as shown in derating curve.

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Issue No.: G-Rev-5

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Page: 3 / 12

# 1.6x0.8mm, Red & Pure Green LED Surface Mount Bi-Color Chip LED Indicator



# **Technical Data Sheet**

# **Electrical Optical Characteristics at Ta=25℃**

Parameters	Symbol	<b>Emitting Color</b>	Min.	Тур.	Max.	Unit	<b>Test Condition</b>
Luminous Intensity <sup>(a)</sup>		Red	80	120			
	IV	Green	500	700		mcd	IF=20mA
Viewing Angle		Red		120		_	
	201/2	Green		120		Deg	IF=20mA
Peak Emission Wavelength		Red		632			IF=20mA
	λр	Green		520		nm	
Dominant Wavelength <sup>(b)</sup>	λd	Red		624		nm	IF=20mA
		Green		525			
Spectral Line Half-Width		Red		20			
	Δλ	Green		25		nm	IF=20mA
Forward Voltage <sup>(C)</sup>	VF	Red	1.60	2.00	2.40	V	IF=20mA
		Green	2.80	3.20	3.40	v 	
Reverse Current	10	Red			10 10 μA		VR=5V
	IR	Green				μΑ	

#### Notes:

a. Luminous Intensity measurement tolerance: ±10%.

b. Wavelength measurement tolerance: ±1nm

c. Forward voltage measurement tolerance:  $\pm 0.1 V$ 

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Issue No.: G-Rev-5

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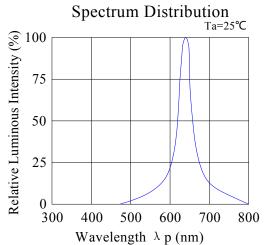
Page: 4 / 12

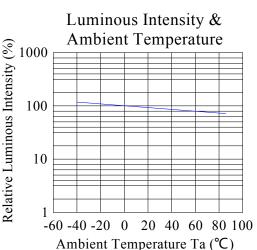
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Surface Mount Bi-Color Chip LED Indicator

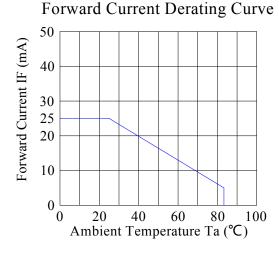


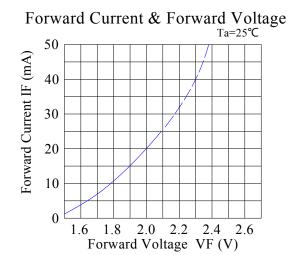
#### **Technical Data Sheet**

# Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted) Red:

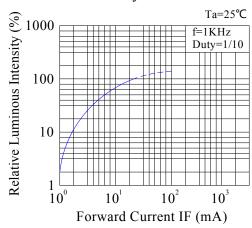


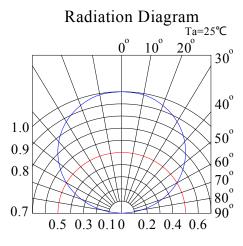






# Luminous Intensity & Forward Current





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Issue No.: G-Rev-5

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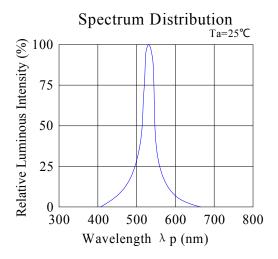
Page: 5 / 12

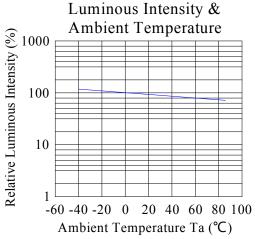
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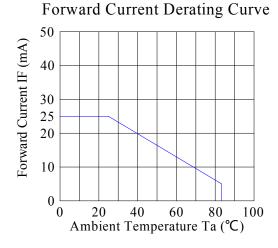


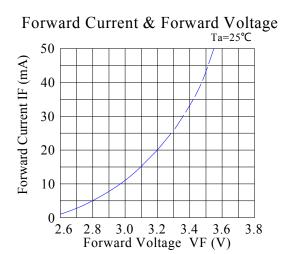
#### **Technical Data Sheet**

#### Green:

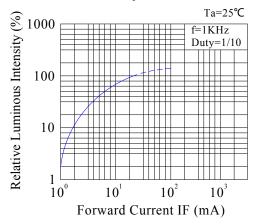


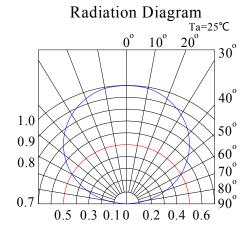






### Luminous Intensity & Forward Current





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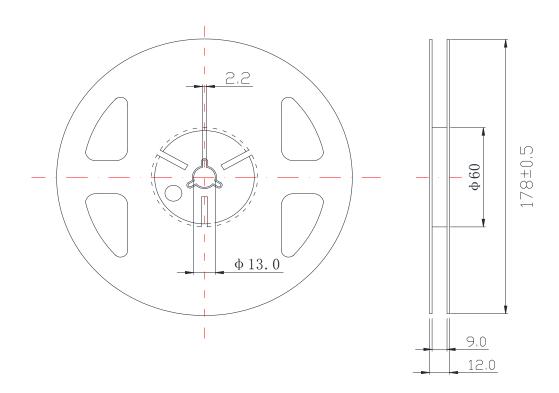
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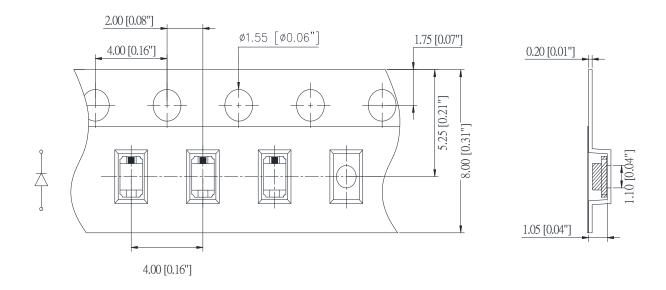
# **Technical Data Sheet**

#### **Reel Dimensions:**



# **Carrier Tape Dimensions:**

Loaded quantity 4000 pcs per reel.



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Page: **7 / 12** 

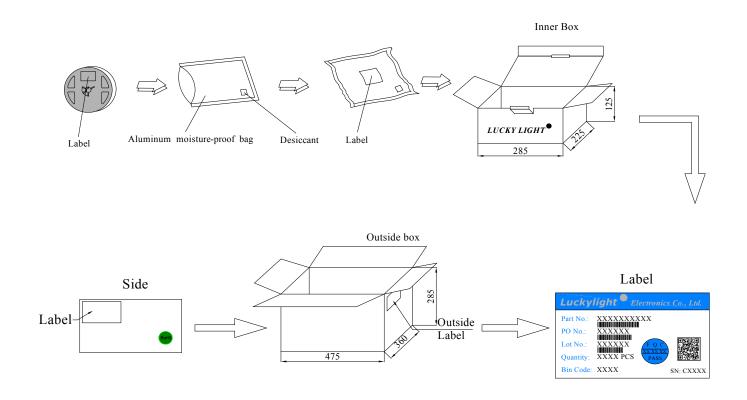
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# **Technical Data Sheet**

# Packing & Label Specifications:

Moisture Resistant Packaging:



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Issue No.: G-Rev-5

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19-Sep-2024

Page: 8 / 12

Date:

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Surface Mount Bi-Color Chip LED Indicator

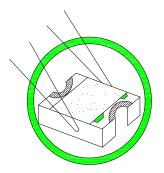


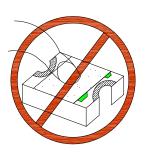
#### **Technical Data Sheet**

#### **CAUTIONS**

#### 1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

#### 2. Storage

- 1.4. Do not open moisture proof bag before the products are ready to use.
- 1.5. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 1.6. The LEDs should be used within a year.
- 1.7. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 1.8. The LEDs should be used within 168 hours after opening the package.
- 1.9. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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Issue No.: G-Rev-5

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Page: 9 / 12

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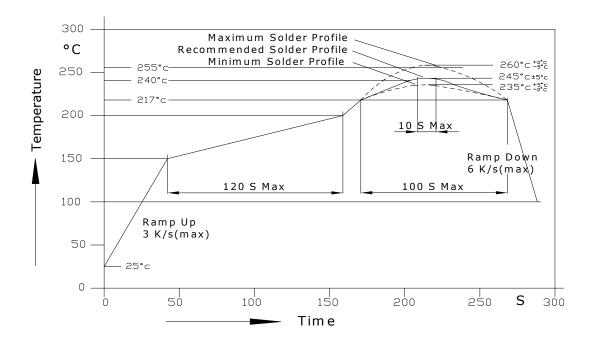
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#### **Technical Data Sheet**

#### 3. Soldering Condition

#### 1.10. Pb-free solder temperature profile



- 1.11. Reflow soldering should not be done more than two times.
- 1.12. When soldering, do not put stress on the LEDs during heating.
- 1.13. After soldering, do not warp the circuit board.
- 1.14. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

1.15. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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Issue No.: G-Rev-5

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19-Sep-2024

Date:

Page: 10 / 12

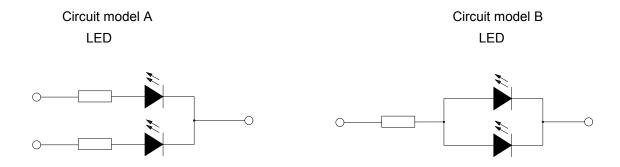
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Surface Mount Bi-Color Chip LED Indicator



#### **Technical Data Sheet**

#### **Drive Method**

1.16. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



a Recommended circuit.

bThe brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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Page: 11 / 12

1.6x0.8mm, Red & Pure Green LED
Surface Mount Bi-Color Chip LED Indicator



# **Technical Data Sheet**

# **Revision History:**

Version	Date	Contents	Page
Version 1	March 16, 2009	Original version	/
Version 2	December 10, 2012	Update the layout of the specifications data sheet	/
Version 3	June 5, 2017	Optimize product data	3
Version 4	June 5 16, 2022	Specification drawings, and optical-electric curve charts.	3.4.5.6
Version 5	September 19, 2024	Optimize the recommended solder pads.	2

Issue No.: G-Rev-5

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Page: 12 / 12